## **DATA SHEET**

## Mass Flow Controllers & Meters



Elastomer Sealed, Digital, General Purpose Thermal Mass Flow Meters & Controllers for Gases



Model SLA5850 with EtherNet/IP™

The SLA5800 Series thermal mass flow meters and mass flow controllers have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide flow measurement range and are suitable for a broad range of temperature and pressure conditions making them well suited for chemical and petrochemical research, laboratory, analytical, fuel cell and life science applications, among others.

Highlights of the SLA5800 Series include: industry leading long-term stability, accuracy backed by superior 17025 metrology systems and methods using calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/service port permits users to set alarms and diagnostics, tune, troubleshoot or change flow conditions without removing the mass flow controller from service.

The SLA5800 Series provides a highly configurable platform based on a simple modular architecture. The feature set was carefully selected to enable drop-in replacement and upgrade of many brands of mass flow controllers. With the wide range of features and options available, the SLA5800 Series provides users with a single platform to support a broad range of applications.

| Features  | Benefits   |
|---|--|
| Industry leading long-term sensor stability               | Increased system uptime and reduced cost of ownership by reducing maintenance and eliminating periodic recipe adjustments and/or recalibrations  |
| User accessible service port                              | Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime   |
| Alarms and diagnostics                                    | Ensures device is operating within user specified limits for high process yield and uptime   |
| Superior valve technology                                 | Minimum leak-by, wide turndown, fast response and superior corrosion resistant materials reduces overall gas panel cost and increases throughput |
| $High\ accuracy\ traceable\ to\ international\ standards$ | Calibration by verified metrology systems ensures precise process gas flow control   |
| Simple modular design                                     | Easy-to-service elastomer sealed design provides for factory or field service maximizing uptime and reducing total cost of ownership             |
| Adaptable mechanical configurations                       | Easily retrofit to existing systems  |

View SLA5800 Product Page



#### **Superior Thermal Flow Measurement Sensor**

Brooks' sensor technology combines:

- Excellent signal to noise performance for good accuracy at low setpoints
- Superior long-term stability through enhanced sensor design manufacturing and extensive burn-in process
- Isothermal packaging to reduce sensitivity to external temperature changes

#### **Advanced Diagnostics**

The mass flow controller remains the most complex and critical component in gas delivery systems. When dealing with highly toxic or corrosive gases, removing the mass flow controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter mass flow controllers with embedded self-test routines and introduced an independent diagnostic/ service port to provide the user with a simple interface, for troubleshooting without disturbing flow controller operation.

#### Wide Flow Range

The SLA5800 Series covers an extremely broad range of flow rates. Model SLA5850 can have a full scale flow as low as 3 ccm. With a high turndown ratio of 100:1 for any full scale range from 1-50 lpm N2 equivalent and 50:1 (250:1 turndown for *Biotech* Options Packages up to 150 LPM) turndown for all other flow rates, accurate gas flow can be measured or controlled down to 0.06 ccm! Model SLA5853 can monitor or control gas flows up to 2500 lpm.

#### **Fast Response Performance**

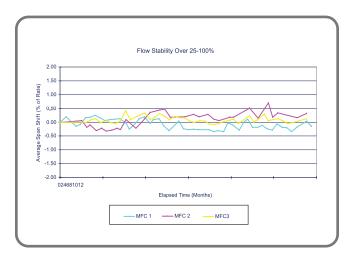
The all-digital electronics and superior mechanical configuration in the SLA5800 Series provide for ultra-fast response characteristics.

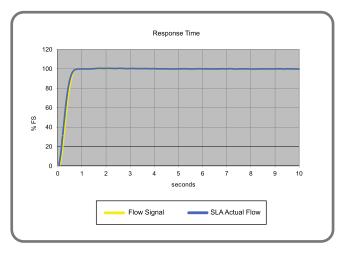
#### **Broad Array of Communication Options**

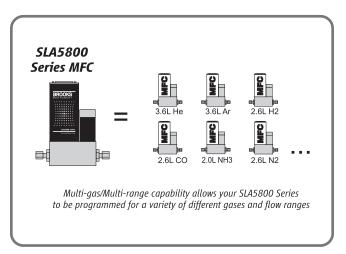
Traditional 0-5 Vdc and 4-20mA analog options as well as RS485 digital communications are available ("S-protocol", based on HART). Control interfaces via digital network protocols including EtherNet/IP™, PROFINET, DeviceNet®, and Profibus® are also available . EtherNet/IP™ and PROFINET are a modern, high-speed digital protocol that permits multiple , additional diagnostics to provide MFC users with rich, real-time system information. DeviceNet® has been certified by the ODVA (Open DeviceNet Vendor's Association). EtherNET/IP™ and PROFINET are pending industry conformance certification.

#### Multi-gas/Multi-range Capabilities

The SLA5800 Series multi-gas and multi-range capabilities reduce inventory. Storage and pre-programming of up to 6 gas calibrations easily permits users to switch between different gasses and ranges on a single device.







## SLA5800 Series Standard

Flow Ranges and Pressure Ratings:

| Mass Flow<br>Controller | Mass Flow Flow Ranges Maximum Operating Meter N2 Eq. Ratings Pressure |           |                      | PED Module H<br>Category |   |   |
|-------------------------|---|-----------|----------------------|--------------------------|---|---|
| Model                   | Model   | Min. F.S. | Max. F.S.            | Standard <sup>1</sup>    | Optional <sup>1</sup>                           |   |
| SLA5850                 | SLA5860   | 0.003     | 50 lpm               | 1500 psi/103 bar         | 4500 psi/310 bar @ Maximum<br>Flow of 10 lpm N2 | SEP   |
| SLA5851                 | SLA5861   | 15        | 150 lpm <sup>2</sup> | 1500 psi/103 bar         | NA <sup>3</sup>                                 | SEP   |
| SLA5853                 | SLA5863   | 100       | 2500 lpm             | 1000 psi/70 bar          | NA  | Category 1 for all 150 lb flanges<br>Category 2 for all other connections |

<sup>&</sup>lt;sup>3</sup> 4500 nsi/310 har available as a special on SI A5861 only

| 4500 psi/310 bar available as a special of  | on SLA5861 only   |   |   |  |  |  |  |
|---|---|---|---|--|--|--|--|
|   | SLA5850/60  | SLA5851/61  | SLA5853/63  |  |  |  |  |
| PERFORMANCE   |   |   |   |  |  |  |  |
| Flow Accuracy (accuracy includes uncertainty from reference standards) <sup>4</sup> |   | (20-100% F.S.),<br>F.S. (<20% F.S)                      | ±0.9% of S.P. (20-100% F.S.),<br>±0.18% of F.S. (2-20% F.S.)<br>>1100 slpm F.S.:<br>±1.0% of F.S.               |  |  |  |  |
| Control Range   | 100:1 for F.S.  | rs)   |   |  |  |  |  |
| Repeatability & Reproducibility   |   | 0.20% S.P.  |   |  |  |  |  |
| Linearity   |   | Included in accuracy                                    |   |  |  |  |  |
| Response Time (Settling Time within ±2% F.S. for 0-100% command step)               | < 1   | second  | < 3 seconds   |  |  |  |  |
| Zero Stability  |   | $< \pm 0.2\%$ F.S. per year                             |   |  |  |  |  |
| Temperature Coefficient   | Zero: <0.05%  | 6 of F.S. per °C. Span: <0.1% of S.P. per °C            |   |  |  |  |  |
| Pressure Coefficient  |   |   |   |  |  |  |  |
| Attitude Sensitivity  | <0.2% F.S. maximum deviation from specified accuracy after re-zeroing         |   |   |  |  |  |  |
| <sup>4</sup> Accuracy at calibration conditions                                     |   |   |   |  |  |  |  |
| RATINGS   |   |   |   |  |  |  |  |
| Operating Temperature Range   |   | -14 to 65°C (7 to 149°F) <sup>6</sup>                   |   |  |  |  |  |
| Minimum Pressure Differential (Controllers)   | 5 psi/0.35 bar  | 10 psi/0.69 bar   | Min.: 7.5 psi/0.52 bar at 500 lpm<br>Min.: 14.5 psi/1.00 bar at 1000 lpm<br>Min.: 35.0 psi/2.41 bar at 2500 lpm |  |  |  |  |
| Maximum Pressure Differential (Controllers)   | Application specific up to 4500 psi/300 bar (limited conditions) <sup>7</sup> | 50 psi/3.45 bar   | 300 psi/20.0 bar  |  |  |  |  |
| Leak Integrity (external)   |   | 1x10 <sup>-9</sup> atm. cc/sec He                       |   |  |  |  |  |
| Valve Shut Down (leak by) <sup>8</sup>  |   | <1% of FS   |   |  |  |  |  |
| MECHANICAL  |   |   |   |  |  |  |  |
| Valve Type  |   | Normally Closed, Normally Open, Me                      | ter   |  |  |  |  |
| Primary Wetted Materials  | 316L Stainless Steel, High-Alloy Stainle                                      | ess Steel, Viton® fluoroelastomers (option<br>and EPDM) | nal Buna-N, Kalrez®, Teflon®/Kalrez®,   |  |  |  |  |
| DIAGNOSTICS   |   |   |   |  |  |  |  |
| Status Lights   |   | MFC Health, Network Status                              |   |  |  |  |  |
| Alarms <sup>5</sup>   | Control Valve Output, Flow Totalizer, N                                       | letwork Interruption, Over Temperature,                 | Power Surge/Sag, Service Required   |  |  |  |  |
| Diagnostic/Service Port   |   | RS485 via 2.5mm jack                                    |   |  |  |  |  |

<sup>&</sup>lt;sup>5</sup> Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual.

 $<sup>^{1}\</sup>text{ Sanitary fittings - Model code 5A, 5B, 5C, 5D \& 5E rated to 500 psi Maximum Pressure} \\ ^{2}\text{ 600 lpm of H2 possible with decreased accuracy in mechanical connection section > 40 psig inlet required for flows greater than 100 lpm N}_{2}$ 

 $<sup>^{\</sup>bf 6}$  Hazardous area certifications have a temperature range limitation of 0-65 °C.

**<sup>7</sup>** >1500 psi DP as a Special Order

<sup>&</sup>lt;sup>8</sup> Metal and Teflon Seats <5% of Full Scale

## **Electrical Specifications**

| Communication Protocol                      | RS485  | Profibus®   | DeviceNet™  | EtherCAT*  | EtherNet/IP™ & PROFINET  |
|---|--|---|---|--|--|
| Electrical Connection                       | 1 x 15-pin Male Sub-D,<br>(A)                          | 1 x 15-pin Male Sub-D/<br>1 x 9-pin Female<br>Sub-D | 1 x M12 with<br>threaded coupling nut<br>(B)                                      | 1 x 5-pin M8 with<br>threaded coupling nut<br>2 x RJ45                                 | 1 x 5-pin M8 with<br>threaded coupling<br>nut / 2 x RJ45   |
| Analog I/O                                  | 0-5 V, 1-5 V,<br>0-20 mA, 4                            |   | N/A   | 0-5V   | N/A  |
| Power Max./Purge                            | From +13.5<br>+27 V                                    |   | From +11 Vdc to<br>+25 Vdc  | From +13.5 Vdc to<br>+27 Vdc   | From +13.5 Vdc to<br>+27 Vdc   |
| Power Requirements Watts, Max.              | Valve Orifice > 0<br>Valve Orifice ≤ 0<br>Without Valv | 0.032":5W   | Valve Orifice > 0.032": 10 W<br>Valve Orifice ≤ 0.032": 7 W<br>Without Valve: 4 W | Valve Orifice > 0.032": 8.5 W<br>Valve Orifice ≤ 0.032": 5.5 W<br>Without Valve: 2.5 W | Valve Orifice > 0.032": 10 W<br>Valve Orifice ≤ 0.032": 7 W<br>Without Valve: 3 W                |
| Neb-based Network Settings Interface        | N/A  |   | N/A   | N/A  | The Default Network<br>Address is 192.168.100.1<br>EtherNet/IP: Default<br>Network Configuration |
|   | RS485  | Profibus <sup>®</sup>                               |   |  | is DHCP<br>PROFINET: The Default   |
| FLOW INPUT (VOLTAGE) SP                     | ECIFICATIONS   |   |   |  | Name is "sla-mfc"  |
| Nominal Range                               | 0-5 Vdc, 1-5 \   | /dc or 0-10 Vdc                                     |   |  |  |
| Full Range                                  | (-0.5) -11   | Vdc   |   |  |  |
| Absolute Max.                               | 18 V (withou   | t damage)   |   |  |  |
| Input Impedence                             | >990 kO  | hms   |   |  |  |
| Required Max. Sink Current                  | 0.002 r  | mA  | _   |  |  |
| FLOW INPUT (CURRENT) SP                     | ECIFICATIONS   |   |   |  |  |
| Nominal Range                               | 4-20 mA or   | 0-20 mA   |   |  |  |
| Full Range                                  | 0-22 n   | nA  |   |  |  |
| Absolute Max.                               | 24 mA (witho   | out damage)   |   |  |  |
| Input Impedence                             | 100 Oh   | ims   |   |  |  |
| FLOW OUTPUT (VOLTAGE) :                     | SPECIFICATIONS   |   |   |  |  |
| Nominal Range                               | 0-5 Vdc, 1-5 \   | /dc or 0-10 Vdc                                     | _   |  |  |
| Full Range                                  | (-1)-11  | Vdc   |   |  |  |
| Min Load Resistance                         | 2 kOhi   | ms  | _   |  |  |
| FLOW OUTPUT (CURRENT)                       | SPECIFICATIONS   |   |   |  |  |
| Nominal Range                               | 0-20 mA or 4-20  | 0 mA  |   |  |  |
| Full Range                                  | 0-24.6 mA (@ 0-20 mA);                                 | 3.8-24.6 mA (@ 4-20 m                               | A)  |  |  |
| Max. Load                                   | 380 Ohms (for supply                                   | y voltage: < 16 Vdc)                                |   |  |  |
| ANALOG I/O ALARM OUTP                       | UT*  |   |   |  |  |
| Туре  | Open Col   | lector  | _   |  |  |
| Max. Closed (On) Current                    | 25 m   | A   |   |  |  |
| Max. Open (Off) Leakage                     | 1μΑ  |   |   |  |  |
| Max. Open (Off) Voltage                     | 30 Vd  | lc  |   |  |  |
| ANALOG I/O VALVE OVERR Floating/Unconnected | IDE SIGNAL SPECIF                                      |   | nt  |  |  |
|   |  |   |   |  |  |

Valve Normal

Valve Open

800 kOhms

(-25 Vdc) < VOR < 25 Vdc (without damage)

1 Vdc < VOR < 4 Vdc

**VOR > 4.8 Vdc** 

Input Impedence

Absolute Max. Input

<sup>\*</sup>The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

<sup>\*\*</sup>The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

#### SLA5800 Series Biotech

Efficiency and simplicity combine to improve bioprocessing performance with the new SLA5800 Series *Biotech* MFC. It incorporates several features created specifically to help streamline MFC purchasing, improve process gas control, enhance flexibility and satisfy regulatory requirements.

To serve the unique requirements of your bioprocesses, Brooks Instrument has created two SLA5800 Series *Biotech* options packages, built on the proven performance of the bioprocess-leading SLA5800 Series MFC.

As noted in the ordering instructions, all options are combined into packages with convenient ordering codes, eliminating the need to order options individually.

## SLA5800 Series Biotech Options Packages

| Performance Package - Model Code S          |   |  |  |  |  |  |  |  |  |
|---|---|--|--|--|--|--|--|--|--|
| Includes multiple performance enhancemen    | nts reducing cost of operation  |  |  |  |  |  |  |  |  |
| High Turndown Ratio                         | Reduces number of MFCs needed to control wide flow ranges   |  |  |  |  |  |  |  |  |
| Enhanced Control Valve                      | Extremely low leak rate can eliminate need for redundant valves   |  |  |  |  |  |  |  |  |
| Enhanced Sensor Design                      | Clean welded construction meets industry standards for cleanliness  |  |  |  |  |  |  |  |  |
| Pre-calibrated Multi-Gas Pages <sup>8</sup> | Air, CO <sub>2</sub> , N <sub>2</sub> &O <sub>2</sub> : gas pages can be changed in situ to reduce the variety of spare instruments kept in stock |  |  |  |  |  |  |  |  |

### Premium Package - Model Code T

#### Performance Package Features plus:

Includes premium materials and associated certificates tailored to industry requirements

| Class VI Elastomers | USP, FDA, ADI-free Class VI O-rings & Valve Seats<br>(Certificate Included)                        |
|---------------------|--|
| Certifications      | Materials of Construction (wetted path) 2.2 Material Cert <sup>9</sup> ICC CalibrationTraceability |

<sup>&</sup>lt;sup>8</sup> CO₂ Actual Gas Calibration available for SLA5850/60 & SLA5851/61. Use Model Code U for Performance Package, and Model Code V for Premium package.

Learn More About the SLA5800 Series *Biotech* 

<sup>&</sup>lt;sup>9</sup> 3.1 Material Certs for pressure boundary components available as an option on Premium Package.

Note: All Communications protocols listed in the Electrical Specification Table, above, are available with any Biotech Option

## SLA5800 Series Biotech

| Performance   | SLA5850/60                             | SLA5851/61                        | SLA5853/63   |
|---|--|-----------------------------------|--|
| Full Scale Flow Range (N <sub>2</sub> , Eq.)  | 5 sccm -50 lpm                         | 15 -150 <sup>1</sup> lpm          | 100 -2500 lpm  |
| Gasses Supported <sup>2</sup>   |  |                                   |  |
| Flow Accuracy (accuracy includes linearity and calibration system uncertainty) <sup>3</sup> |  | (20-100% F.S.)<br>S. (< 20% F.S.) | ±0.9% of S.P. (20-100% F.S.)<br>±0.18% of S.P. (0.67-20% F.S.)<br>>1100 slpm F.S.<br>±1.0% of F.S. |
| Repeatability & Reproducibility   |  | 0.20% S.P.                        |  |
| Turndown (control range)  | 250:1                                  | 250:1                             | 150:1  |
| Response Time   | < 1 Second                             | < 1 Second                        | < 3 Seconds  |
| Zero Stability  |  |                                   |  |
| Temperature Coefficient   |  |                                   |  |
| Valve Shut Down (leak-by)   | 0.0                                    | 05 sccm                           | 15.6 sccm  |
| 1 Maximum flow depends on pressur   | e conditions: consult Applications End | nineering for details             |  |

<sup>1</sup> Maximum flow depends on pressure conditions; consult Applications Engineering for details

<sup>3</sup> Accuracy at Calibration Conditions

| Ratings                                 | SLA5850/60   | SLA5851/61           | SLA5853/63        |  |  |  |  |
|---|--|----------------------|-------------------|--|--|--|--|
| Inlet Pressure Range <sup>4</sup> :     | 5 psig to 60 psig  | 10 psig to 60 psig   | 8 psig to 60 psig |  |  |  |  |
| Outlet Pressure Range:                  | Atmospheric  | Atmospheric          | Atmospheric       |  |  |  |  |
| Maximum Pressure                        |  | Same as standard     |                   |  |  |  |  |
| Differential Pressure (controller only) |  | 60 psig <sup>5</sup> |                   |  |  |  |  |
| Valve Configuration                     | Standard SLA with Special Factory Tuning/Normally Closed         |                      |                   |  |  |  |  |
| Ambient Temperature Range               | -14°C - 50°C   |                      |                   |  |  |  |  |
| Sensor Design                           | Enhanced construction to meet industry standards for cleanliness |                      |                   |  |  |  |  |

<sup>4</sup> Performance at minimum inlet pressure will be gas and flow range dependent. Consult Application Engineering for details.

<sup>5</sup> Maximum pressure drop. Actual pressure drop will be gas and flow dependent. Consult Application engineering for details.

| Code Description         | Code Option | Option Description                                     |
|--------------------------|-------------|--|
| Biotock Collins Books    | S           | Performance Package <sup>6</sup>                       |
| Biotech Options Packages | T           | Premium Package 7                                      |
|                          | U           | Performance Package with CO <sub>2</sub> Calibration 8 |
|                          | V           | Premium Package with CO₂ Calibration <sup>8</sup>      |

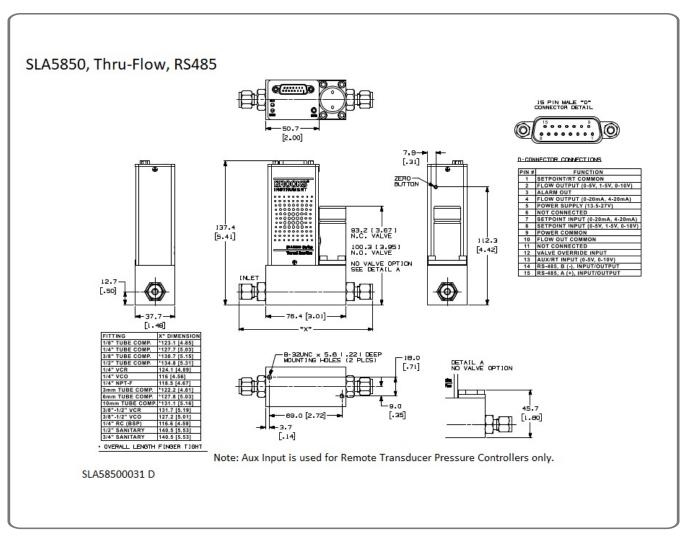
<sup>&</sup>lt;sup>6</sup> Performance Package must be ordered for basic *Biotech* model features;

Learn More About the SLA5800 Series Biotech

<sup>2</sup> Calibration on  $CO_2$  available as an option on SLA5850/60 & SLA5851/61

**<sup>7</sup>** Premium Package includes Performance Package features.

**<sup>8</sup>** Not available on SLA5853 or SLA5863



Dimensional drawings for additional configurations are available in the corresponding Dimensional Drawing Quick Reference Guide or the Installation & Operation Manual.

Access our library of CAD Drawings

| Cod  | e Description                   | Code Option           | Option Description¹   |
|------|---------------------------------|-----------------------|---|
| l.   | Base Model Numbers              | SLA                   |   |
| II.  | Package / Finish Specifications | 58                    | Standard Elastomer Series   |
| III. | Function                        | 5                     | Mass Flow Controller  |
|      |                                 | 6                     | Mass Flow Meter   |
| IV.  | Gas or Range                    | 0                     | 3 ccm - 50 lpm  |
|      |                                 | 1                     | 20 - 100 lpm  |
|      |                                 | 3                     | 100 - 2500 lpm  |
| V.   | Digital I/O Communication       | Α                     | None (select applicable analog I/O)   |
|      |                                 | D                     | DeviceNet I/O (with 5-pin micro connector)  |
|      |                                 | Е                     | EtherCAT I/O (with 5-pin Nano-change connector)   |
|      |                                 | Р                     | Profibus (2x sub-D)   |
|      |                                 | S                     | RS485 (select applicable analog I/O)  |
|      |                                 | 7                     | EtherNET/IP <sup>™</sup> I/O (with 5 Pin Nano-change M8 Connector) PROFINET (with 5 Pin Nano-change M8 Connector) |
|      |                                 |                       |   |
| VI.  | Mechanical Connection           | 1A                    | Without adapters, 9/16" - 18 UNF  |
|      | (Body size 0 & 1 only)          | 1B                    | 1/4" tube compression   |
|      |                                 | 1C<br>1D              | 1/8" tube compression 3/8" tube compression   |
|      |                                 | 1E                    | 1/4"VCR   |
|      |                                 | 1F                    | 1/4"VCO   |
|      |                                 | 1G                    | 1/4"NPT   |
|      |                                 | 1H                    | 6mm tube compression  |
|      |                                 | 1J                    | 10mm tube compression   |
|      |                                 | 1L                    | 3/8"-1/2"VCR  |
|      |                                 | 1M                    | 3/8"-1/2"VCO  |
|      |                                 | 1P                    | 1/2" tube compression   |
|      |                                 | 1S                    | Elastomer downport  |
|      |                                 | 1T                    | 1/4" RC (BSP)   |
|      |                                 | 1Y<br>B1              | 3mm tube compression 1/4" tube compression w/Filter   |
|      |                                 | C1                    | 1/8" tube compression w/Filter  |
|      |                                 | D1                    | 3/8" tube compression w/Filter  |
|      |                                 | E1                    | 1/4"VCR w/Filter  |
|      |                                 | F1                    | 1/4"VCO w/Filter  |
|      |                                 | G1                    | 1/4" NPT w/Filter   |
|      |                                 | H1                    | 6mm tube compression w/Filter   |
|      |                                 | J1                    | 10mm tube compression w/Filter  |
|      |                                 | L1                    | 3/8"-1/2"VCR w/Filter   |
|      |                                 | M1                    | 3/8"-1/2"VCO w/Filter   |
|      |                                 | P1<br>T1              | 1/2" tube compression w/Filter 1/4" RC (BSP) w/Filter   |
|      |                                 | Y1                    | 3mm tube compression w/Filter   |
|      |                                 | 5A <sup>2</sup>       | 9/16-18 X 1/2" Sanitary   |
|      |                                 | 5B <sup>2</sup>       | 9/16 -48 X 3/4" Sanitary  |
| VI.  | Mechanical Connection           | 2A                    | Without adapters, 9/16" - 18 UNF  |
| - "  | (Body size 3 only)              | 2B                    | 1-1/16"-12 SAE/MS   |
|      | . ,                             | 2C                    | 3/8" tube compression   |
|      |                                 | 2D                    | 1/2" tube compression   |
|      |                                 | 2E                    | 3/4" tube compression   |
|      |                                 | 2F                    | 1" tube compression   |
|      |                                 | 2G                    | 1/2" NPT (F)  |
|      |                                 | 2H                    | 1"NPT (F)   |
|      |                                 | 2J<br>2K              | 1-1/2" NPT (F)<br>1/2"VCO   |
|      |                                 | 2K<br>2L              | 1/2 VCO<br>3/4"VCO  |
|      |                                 | 2M                    | 1/2"VCR   |
|      |                                 | 2N                    | 1/2 VCR 1/2" RC (BSP)   |
|      |                                 | 2P                    | 1" RC (BSP)   |
|      |                                 | 2R                    | 1-5/16"-12 SAE/MS   |
|      |                                 | 2S                    | 1"VCO   |
|      |                                 | 2T                    | 3/4"VCR   |
|      |                                 | 2U                    | 1"VCR   |
|      |                                 | 3A                    | DIN DN15 PN40 Flange  |
|      |                                 | 3B                    | DIN DN25 PN40 Flange  |
|      |                                 | 3C                    | DIN DN50 PN40 Flange  |
|      |                                 | 3D<br>5C <sup>2</sup> | DIN DN50 PN40 Flange<br>1 1/16-12 X 1/2" Sanitary   |
|      |                                 | 5C <sup>2</sup>       | 11/16-12 X 3/4" Sanitary  |
|      |                                 | 5E <sup>2</sup>       | 1 1/16-12 X 1" Sanitary   |
|      |                                 |                       | 13  |

| Code Description                     | Code Optic                      | on Option Description¹  |
|--------------------------------------|---------------------------------|---|
| VI. Mechanical Co<br>(Body size 3 or |                                 | ANSI 1/2" 150# RF Flange ANSI 1/2" 300# RF Flange ANSI 1" 150# RF Flange ANSI 1" 300# RF Flange ANSI 1-1/2" 150# RF Flange ANSI 1-1/2" 300# RF Flange   |
| VII. O-ring Materia                  | A B C D E J L                   | Viton Buna PTFE Kalrez EPDM FDA/USP Class VI - Viton FDA/USP Class VI - EPDM  |
| VIII. Valve Seat                     | A<br>B<br>C<br>D<br>E<br>F<br>G | None (Sensor only) Viton (for body size 3, diaphragm material = PTFE) Buna (for body size 3, diaphragm material = PTFE) Kalrez (for body size 3, diaphragm material = PTFE) EPDM (for body size 3, diaphragm material = PTFE) PTFE Metal (for body size 3, diaphragm material = PTFE)   |
| IX. Valve Type                       | 0<br>1<br>2<br>3<br>4<br>5      | None (Sensor only) Normally closed Normally closed (Pressure diff. >30 psig (2 bar)) Normally closed (Pressure diff.<30 psig (2 bar)) Normally closed - high pressure Normally open   |
| X. Analog I/O<br>Communicatio        | A B C L M 0 1 2 3 4 9           | None - Digital Communications only 0-5 Volt 0-5 Volt 15-pin D-conn 4-20 mA 4-20 mA 15-pin D-conn 1-5 Volt 1-5 Volt 15-pin D-conn 0-20 mA 0-20 mA 15-pin D-conn 0-10 Volt 0-10 Volt 15-pin D-conn 0-5 Volt 4-20 mA 15-pin D-conn 0-5 Volt 0-20 mA 15-pin D-conn 0-5 Volt 0-20 mA 15-pin D-conn 0-5 Volt 0-20 mA 15-pin D-conn 0-20 mA 0-5 Volt 15-pin D-conn 0-20 mA 0-5 Volt 15-pin D-conn 0-10 Volt 0-5 Volt 15-pin D-conn |
| XI. Power Supply                     | Inputs 1 2                      | +15 Vdc<br>24 Vdc   |
| XII. Output Enhan                    | cements A                       | Standard response   |
| XIII. Certification                  | 1<br>2<br>4                     | Safe Area For Zone 2 ATEX/IECEx Div. 2/Zone 2 UL Recognized   |

#### Sample Standard Model Code

| I   | II | III | IV | V | VI | VII | VIII | IX | Χ | XI | XII | XIII |
|-----|----|-----|----|---|----|-----|------|----|---|----|-----|------|
| SLA | 58 | 5   | 0  | Α | 1A | Α   | В    | 1  | В | 1  | Α   | 1    |

Request a Quote

<sup>1</sup> See Page 5 for *Biotech* Model Code Options 2 Sanitary Fittings Model Code 5A, 5B, 5C, 5D and 5E are limited to 500 PSI Maximum Pressure

#### Certifications

| Mark            | Agency              | Certification  | Applicable<br>Standard                | Details                        |
|-----------------|---------------------|--|---------------------------------------|--------------------------------|
| c <b>FU</b> °us | UL<br>(Recogonized) | Class I, Div 2, Group A, B, C, D<br>Class I, Zone 2, IIC T4<br>Class II, Zone 22 | UL & CSA<br>Standards                 | E73889 Vol 3, Sec 4            |
| ⟨£x⟩            | ATEX                | II 3 G Ex nA IIC T4 Gc   | EN60079-0:2012<br>EN 60079-15:2010    | KEMA 04ATEX 1118X              |
|                 | IECEx               | II 3 G Ex nA IIC T4 Gc   | IEC 60079-0:2011<br>IEC 60079-15:2010 | IECEx DEK 14.0072X             |
| <b>©</b> s      | KOSHA               | Ex nA IIC T4   |                                       | 15-AV4BO-0641<br>15-AV4BO-0640 |
| CE              | CE                  | EMC Directive 2014/30/EU<br>Directive 2011/65/EU                                 | EN:61326-1:2013                       | EMC<br>RoHS                    |

ATEX/IECEx Special Conditions: please see Certification section of the SLA5800 Installation & Operation Manual

## Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

#### START-UP SERVICE AND IN-SITU CALIBRATION

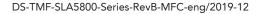
Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

#### **CUSTOMER SEMINARS AND TRAINING**

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. Please contact your nearest sales representative for more details. Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

#### **TRADEMARKS**

Brooks ......Brooks Instrument, LLC All other trademarks are the property of their respective owners.



#### **Global Headquarters**

**Brooks Instrument** 407 West Vine Street Hatfield, PA 19440-0903 USA Toll-Free (USA): 888-554-FLOW T: 215-362-3500

BrooksAM@BrooksInstrument.com

F: 215-362-3745

A list of all Brooks Instrument locations and contact details can be found at www.BrooksInstrument.com

INSTRUMENT Beyond Measure



# DATA SHEET

## Mass Flow Controllers & Meters

# **SLAMf Series**

Elastomer Sealed, Digital, Gas Mass Flow Controllers & Meters for Hosedown/Washdown Hazardous Area Applications

Whether it's dust, moisture, temperature extremes or washdown requirements, the SLAMf Series thermal mass flow controllers and meters deliver the precise accuracy and long-term stability of our proven SLA5800 family of meters and controllers. A specially engineered IP66 enclosure protects our advanced digital electronics and ensures stable, accurate measurement and control of your process-critical gas and liquid mass flows. The SLAMf Series is well suited for chemical and petrochemical research, laboratory, analytical, fuel cell, biotechnology, and life science applications, among others.

Highlights of the SLAMf Series mass flow products include: industry leading long term stability; accuracy backed by superior 17025 metrology systems and methods using primary calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/service port permits users to set alarms and diagnostics, tune, troubleshoot or change flow conditions without removing the mass flow controller from service.

The SLAMf Series provides a highly configurable platform based on a simple modular architecture. The feature set was carefully selected to enable drop-in replacement and upgrade of many brands of mass flow controllers. With the wide range of features and options available, the SLAMf Series provides users with a single platform to support a broad range of applications.

| Features   | Benefits   |
|--|--|
| IP66 rated hardened enclosure                      | Ensures process accuracy and control in harsh conditions (equivalent to NEMA4X)  |
| Industry-leading long-term sensor stability        | Increased system uptime and reduced cost of ownership by reducing maintenance and eliminating periodic recipe adjustments and/or recalibrations  |
| User accessible service port                       | Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime   |
| Alarms and diagnostics                             | Ensures device is operating within user specified limits for high process yield uptime   |
| Superior valve technology                          | Minimum leak-by, wide turndown, fast response and superior corrosion resistant materials reduces overall gas panel cost and increases throughput |
| High accuracy traceable to international standards | Calibration by verified metrology systems ensures precise process gas flow control   |
| Simple modular design                              | Easy-to-service elastomer sealed design provides for factory or field service maximizing uptime and reducing total cost of ownership             |

View SLAMf Product Page



#### **Superior Thermal Flow Measurement Sensor**

Brooks' sensor technology combines:

- Excellent signal to noise performance for good accuracy at low setpoints
- Superior long-term stability through enhanced sensor design, manufacturing and extensive burn-in process
- Isothermal packaging to reduce sensitivity to external temperature changes
- · Corrosion resistant sensor flow path

#### **Advanced Diagnostics**

The mass flow controller remains the most complex and critical component in gas delivery systems. When dealing with highly toxic or corrosive gases, removing the mass flow controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter mass flow controllers with embedded self-test routines and introduced an independent diagnostic/ service port to provide the user with a simple interface, for troubleshooting without disturbing flow controller operation.

#### **IP66 Rating**

The SLAMf Series provides the highest rated enclosure: IP66 Ingress Protection (equivalent to NEMA4X). These are used to define levels of sealing effectiveness of electrical enclosures against intrusion from foreign bodies (tools, dirt etc.) and moisture.

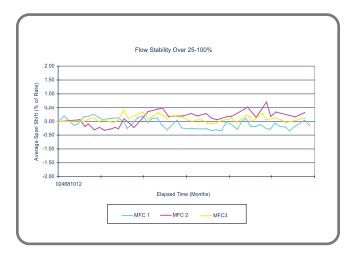
- IP66 Enclosure IP rated as "dust tight" and protected against heavy seas or powerful jets of water.
- NEMA4X is intended mainly for outdoor use where extra protection against moisture and wind driven rain is required.

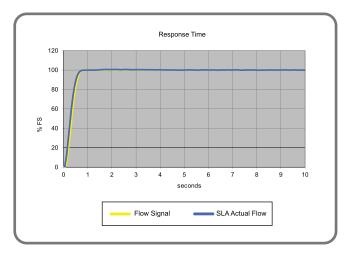
#### **Broad Array of Communication Options**

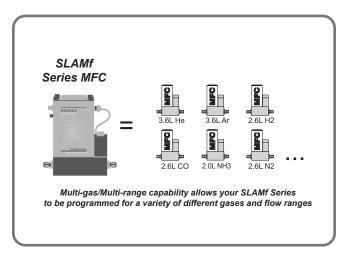
Traditional 0-5 Vdc and 4-20mA analog options as well as RS485 digital communications are available ("S-protocol", based on HART). Control interfaces via digital network protocols including EtherNet/IP™, PROFINET, DeviceNet®, and Profibus® are also available . EtherNet/IP™ and PROFINET are a modern, high-speed digital protocol that permits multiple , additional diagnostics to provide MFC users with rich, real-time system information. DeviceNet® has been certified by the ODVA (Open DeviceNet Vendor's Association). EtherNET/IP™ and PROFINET are pending industry conformance certification.

#### Multi-gas/Multi-range Capabilities

The SLAMf Series multi-gas and multi-range capabilities reduce inventory. Storage and pre-programming of up to 6 gas calibrations easily permits users to switch between different gasses and ranges on a single device.







## **SLAMf Series Standard**

Flow Ranges and Pressure Ratings:

| Mass Flow<br>Controller | Mass Flow<br>Meter | Flow Ranges<br>N2 Eq. Ratings |                        | Maximum<br>Pressure           | Operating<br>psi/bar  | PED Module H<br>Category   |
|-------------------------|--------------------|-------------------------------|------------------------|-------------------------------|-----------------------|--|
| Model                   | Model              | Min. F.S.                     | Max. F.S.              | Standard <sup>1</sup>         | Optional <sup>1</sup> |  |
| SLAMf50                 | SLAMf60            | 0.003                         | 50 lpm                 | 1500 psi/103 bar              | 4500 psi/310 bar      | SEP  |
| SLAMf51                 | SLAMf61            | 15                            | 150 lpm <sup>2</sup>   | 1500 psi/103 bar <sup>3</sup> | NA <sup>4</sup>       | SEP  |
| SLAMf53                 | SLAMf63            | 100                           | 2500 lpm               | 1000 psi/70 bar               | NA                    | 1 for all 150 lb flanges<br>2 for all other connections                |
| -                       | SLAMf64            | 18                            | 2160 m <sup>3</sup> /h | Flow rate o                   | dependant             | 1-1/2"- 100 bar<br>2" & 3" - 85 bar<br>4" & 6" - 70 bar<br>8" - 50 bar |

<sup>&</sup>lt;sup>1</sup> Sanitary fittings - Model code 5A, 5B, 5C, 5D & 5E rated to 500 psi Maximum Pressure (see Table VI on page 12)

<sup>&</sup>lt;sup>4</sup> 4500 psi/310 bar available as a special on SLAMf61 only

|   | SLAMf50/60   | SLAMf51/61   | SLAMf53/63                       | SLAMf64    |
|---|--|--|----------------------------------|------------|
| PERFORMANCE   |  |  |                                  |            |
| Flow Accuracy<br>(accuracy includes uncertainty<br>from reference standards) <sup>5</sup> | _±0.9% of S.P. (20-100% F.S.),<br>+0.18% of F.S. (<20% F.S.)<br>±0.9% of S.P. (20-100% F.S.),<br>±0.18% of F.S. (2-20% F.S.)<br>>1100 slpm F.S.<br>±1.0% of F.S. |  | ±1% F.S.                         |            |
| Control Range   | 100:1 for F.S. fr  | 100:1 for F.S. from 1-50 lpm (50:1 for all other F.S. flows) |                                  |            |
| Repeatability & Reproducibility   | 0.20% S.P.   |  | ±0.25% S.P.                      |            |
| Linearity   |  | Included in accuracy   |                                  |            |
| Response Time (Settling Time within ±2% F.S. for 0-100% command step)                     | < 1 second < 3 seconds   |  | N/A                              |            |
| Zero Stability  |  | $< \pm 0.2\% F.S$  | S. per year                      |            |
| Temperature Coefficient   |  | Zero: <0.05% of F.S. per °C.                                 | Span: < 0.1% of S.P. per °C      |            |
| Pressure Coefficient  | ±0.03% per psi (0-200 psi N2)  |  |                                  |            |
| Attitude Sensitivity  |  | <0.2% F.S. maximum deviatio                                  | on from specified accuracy after | re-zeroing |

<sup>5</sup> Accuracy at calibration conditions

| Accuracy at Calibration Conditions          |  |   |  |     |  |
|---|--|---|--|-----|--|
| RATINGS                                     |  |   |  |     |  |
| Operating Temperature Range                 |  | -14 to 65                                 | 5°C (7 to 149°F) <sup><b>7</b></sup>   |     |  |
| Minimum Pressure Differential (Controllers) | 5 psi/0.35 bar   | 10 psi/0.69 bar                           | Min.: 11.7 psi/0.81 bar at 500 lpm<br>Min.: 14.5 psi/1.00 bar at 1000 lpm<br>Min.: 35.0 psi/2.41 bar at 2500 lpm |     |  |
| Maximum Pressure Differential (Controllers) | Application specific up to 1500 psi/103.4 bar <sup>8</sup>   | 50 psi/3.45 bar                           | 300 psi/20.0 bar   | N/A |  |
| Leak Integrity (external)                   |  | 1x10 <sup>-9</sup> atm. cc/sec He         |  |     |  |
| Valve Shut Down (leak by)9,10               | <1% of F.S. N/A  |   |  |     |  |
| MECHANICAL                                  |  |   |  |     |  |
| Valve Type                                  | No   | Normally Closed, Normally Open, Meter N/A |  |     |  |
| Primary Wetted Materials                    | 316L Stainless Steel, High Alloy Stainless Steel, Viton * fluoroelastomers, Buna-N, Kalrez *, Teflon */Kalrez *,<br>and EPDM |   |  |     |  |
| DIAGNOSTICS                                 |  |   |  |     |  |
| Status Lights                               | MFC Health, Network Status   |   |  |     |  |
| Alarms 6                                    | Control Valve Output, Flow Totalizer, Network Interruption, Over Temperature, Power Surge/Sag, Service<br>Required           |   |  |     |  |
| Diagnostic/Service Port                     | RS485 via 2.5mm jack   |   |  |     |  |

<sup>&</sup>lt;sup>6</sup> Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual.

 $<sup>^{2}</sup>$  600 lpm of H2 possible with decreased accuracy. Greater than 40 psig inlet required for flows greater than 100 lpm  $N_{2}$  equivalent

<sup>&</sup>lt;sup>3</sup> 1000 psi/70 bar for UL Certificate

<sup>&</sup>lt;sup>7</sup> Hazardous area certifications have a temperature range limitation of 0-65°C.

<sup>8 &</sup>gt; 1500 PSI DP as a Special Order
9 Metal and Teflon Seats are <5% of Full Scale

<sup>&</sup>lt;sup>10</sup> Leak-by and valve shutdown specs for normally closed valve type.

EtherNet/IP™ & PROFINET

1x 5-pin M8 Male Nano Change Connector / 2x 4-pin M12 Female D Coded Connector

N/A

From +13.5 Vdc to +27 Vdc Valve Orifice > 0.032":11 W

Valve Orifice ≤ 0.032": 7 W

Without Valve:3W

The Default Network Address is
192.168.100.1

EtherNet/IP: Default Network
Configuration is DHCP

PROFINET: The Default Name is
"sla-mfc"

## **Electrical Specifications**

| Communication Protocol         | RS485                  | Profibus <sup>®</sup>                  | DeviceNet™                  |
|--------------------------------|------------------------|--|-----------------------------|
|                                |                        |  |                             |
| Electrical Connection          | 1 x 15-pin Male Sub-D, | 1 x 15-pin Male Sub-D/                 | 1 x M12 with                |
|                                | (A)                    | 1 x 9-pin Female                       | threaded coupling nut       |
|                                |                        | Sub-D                                  | (B)                         |
| Analog I/O                     |                        | 5 V, 1-5 V, 0-10 V,<br>-20 mA, 4-20 mA | N/A                         |
| Dower May /Durgo               | From +13.              | ·                                      | From +11 Vdc to             |
| Power Max./Purge               | +27\                   |  | +25 Vdc                     |
| Power Requirements Watts, Max. | Valve Orifice > 0      | 0.032″:8W                              | Valve Orifice > 0.032": 10W |
|                                | Valve Orifice ≤ 0      |  | Valve Orifice ≤ 0.032": 7 W |
|                                | Without Valve          | :2W                                    | Without Valve: 4 W          |
| Embedded Browser Interface     | ١                      | I/A                                    | N/A                         |
|                                |                        |  |                             |
| FLOW INPUT (VOLTAGE) SPE       | CUEICATIONIC           | _                                      |                             |
| Nominal Range                  |                        | lc, 1-5 Vdc or 0-10 Vdc                |                             |
| Full Range                     |                        | (-0.5) -11 Vdc                         |                             |
| Absolute Max.                  |                        | (without damage)                       |                             |
| Input Impedence                | 10 V                   | >990 kOhms                             |                             |
| Required Max. Sink Current     |                        | 0.002 mA                               |                             |
| FLOW INPUT (CURRENT) SPI       | CIFICATIONS            | 0.002 1117                             |                             |
| Nominal Range                  |                        | 0 mA or 0-20 mA                        |                             |
| Full Range                     |                        | 0-22 mA                                |                             |
| Absolute Max.                  | 24 m/                  | (without damage)                       |                             |
| Input Impedence                | 24110                  | 100 Ohms                               |                             |
| FLOW OUTPUT (VOLTAGE) S        | PECIFICATIONS          | Too oning                              |                             |
| Nominal Range                  |                        | lc, 1-5 Vdc or 0-10 Vdc                |                             |
| Full Range                     |                        | (-1)-11 Vdc                            |                             |
| Min Load Resistance            |                        | 2 kOhms                                |                             |
| FLOW OUTPUT (CURRENT) S        | SPECIFICATIONS         |  |                             |
| Nominal Range                  |                        | -20 mA or 4-20 mA                      |                             |
| Full Range                     | 0-22 mA (@ 0-20 m      | A); 3.8-22 mA (@ 4-20 mA)              |                             |
| Max. Load                      | 380 Ohn                | ns (for supply voltage: < 16 Vo        | dc)                         |
| ANALOG I/O ALARM OUTPU         |                        | , 117                                  |                             |
| Туре                           |                        | pen Collector                          |                             |
| Max. Closed (On) Current       |                        | 25 mA                                  |                             |
| Max. Open (Off) Leakage        |                        | 1μΑ                                    |                             |
| Max. Open (Off) Voltage        | 30 Vdc                 |  |                             |
| ANALOG I/O VALVE OVERRI        | DE SIGNAL SPECIFICA    | ATIONS**                               |                             |
| Floating/Unconnected           |                        | trument controls valve to co           | mmand set point             |
| VOR < 0.3 Vdc                  |                        | Valve Closed                           | ·                           |
| 1 Vdc < VOR < 4 Vdc            |                        | Valve Normal                           |                             |
| VOR > 4.8 Vdc                  |                        | Valve Open                             |                             |
| Input Impedence                |                        | 800 kOhms                              |                             |
| Absolute Max. Input            |                        | (-25 Vdc) < VOR < 25 Vdc (w            | ithout damage)              |
|                                |                        |  | <del>-</del> -              |

<sup>\*</sup> The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active. The Alarm Output may be set to indicate any one of various alarm conditions.

<sup>\*\*</sup>The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

#### **SLAMf Series Biotech**

Efficiency and simplicity combine to improve bioprocessing performance with the new SLAMf Series *Biotech* MFC. It incorporates several features created specifically to help streamline MFC purchasing, improve process gas control, enhance flexibility and satisfy regulatory requirements.

To serve the unique requirements of your bioprocesses, Brooks Instrument has created two SLAMf Series *Biotech* options packages, built on the proven performance of the bioprocess-leading SLAMf Series MFC.

As noted in the ordering instructions, all options are combined into packages with convenient ordering codes, eliminating the need to order options individually.

The Biotech Options Packages are not available on SLAMF64.

| SLAMf Series <i>Biotech</i> Options Packages   |  |  |  |  |  |
|--|--|--|--|--|--|
| Performance Package - Model Code   | S  |  |  |  |  |
| Includes multiple performance enhancemen   | nts reducing cost of operation   |  |  |  |  |
| High Turndown Ratio  | Reduces number of MFCs needed to control wide flow ranges  |  |  |  |  |
| Enhanced Control Valve   | Extremely low leak rate can eliminate need for redundant valves  |  |  |  |  |
| Enhanced Sensor Design   | Clean welded construction meets industry standards for cleanliness   |  |  |  |  |
| Pre-calibrated Multi-Gas Pages <sup>12</sup>   | Air, CO <sub>2</sub> , N <sub>2</sub> & O <sub>2</sub> : gas pages can be changed in situ to reduce the variety of spare instruments kept in stock |  |  |  |  |
| Premium Package - Model Code T   |  |  |  |  |  |
| Performance Package Features plus:   |  |  |  |  |  |
| Includes premium materials and associated  | Includes premium materials and associated certificates tailored to industry requirements   |  |  |  |  |
| Class VI Elastomers  USP, FDA, ADI-free Class VI O-rings & Valve Seats  (Certificate Included) |  |  |  |  |  |
| Certifications   | Materials of Construction (wetted path) 2.2 Material Cert <sup>13</sup> ICC CalibrationTraceability  |  |  |  |  |

<sup>12</sup> CO<sub>2</sub> Actual Gas Calibration available for SLAMf50/60 & SLAMf51/61. Use Model Code U for Performance Package, and Model Code V for Premium package.

Learn More About the SLAMf Series *Biotech* 

<sup>&</sup>lt;sup>13</sup> 3.1 Material Certs for pressure boundary components available as an option on Premium Package.

## **SLAMf Series Biotech**

| Performance   | SLAMf50/60  |           | SLAMf51/61         |                              | SLAN        | lf53/63  |
|---|---|-----------|--------------------|------------------------------|-------------|----------|
|   | Min. F.S.   | Max. F.S. | Min. F.S.          | Max. F.S.                    | Min. F.S.   | Max F.S. |
| Available Flow Ranges (N <sub>2</sub> , Eq) <sup>4</sup>                                    | 5 sccm  | 50 lpm    | 15 lpm             | 150 <sup>1</sup> lpm         | 100 lpm     | 2500 lpm |
| Gasses Supported <sup>2</sup>   | Air, CO <sub>2</sub> , Nitrogen & Oxygen  |           |                    |                              |             |          |
| Flow Accuracy (accuracy includes linearity and calibration system uncertainty) <sup>3</sup> | ±0.9% of S.P. (20-100% F.S.)<br>±0.9% of S.P. (20-100% F.S.)<br>±0.18% of F.S. (<20% F.S.)<br>±0.18% of F.S. (<20% F.S.)<br>±1.0% of F.S. |           |                    | (0.67-20% F.S.)<br>slpm F.S. |             |          |
| Repeatability & Reproducibility   | 0.20% S.P.  |           |                    |                              |             |          |
| Turndown (control range)  | 250:1   |           | 250:1              |                              | 15          | 0:1      |
| Response Time   | < 1 Second  |           | < 1 Second         |                              | < 3 Seconds |          |
| Zero Stability  | < <u>+</u> 0.2% F.S. per year   |           |                    |                              |             |          |
| Temperature Coefficient   |   |           | <0.05% F.S. per °C |                              |             |          |
| Valve Shut Down (leak-by)   |   | 0.0       | 005 sccm           |                              | 15.6 sccm   |          |

- 1 Maximum flow depends on pressure conditions; consult applications engineering for details
- 2 Calibration on CO₂ available as an option on SLAMf50/60 & SLAMf51/61
- 3 Accuracy at Calibration Conditions
- 4 Available Range defines the minimum full scale flow and maximum full scale flow available for each body size

| Ratings                                 | SLAMf50/60   | SLAMf51/61         | SLAMf53/63        |  |  |
|---|--|--------------------|-------------------|--|--|
| Inlet Pressure Range: 5                 | 5 psig to 60 psig  | 10 psig to 60 psig | 8 psig to 60 psig |  |  |
| Outlet pressure range:                  | Atmospheric  | Atmospheric        | Atmospheric       |  |  |
| Maximum Pressure                        | Same as standard   |                    |                   |  |  |
| Differential Pressure (Controller Only) | 60 psig <sup>6</sup>   |                    |                   |  |  |
| Valve Configuration                     | Standard SLA with Special Factory Tuning/Normally Closed         |                    |                   |  |  |
| Ambient Temperature Range               | -14°C - 50°C   |                    |                   |  |  |
| Sensor Design                           | Enhanced construction to meet industry standards for cleanliness |                    |                   |  |  |

- 5 Performance at minimum inlet pressure will be gas and flow range dependent. Consult Applications Engineering for details.
- 6 Maximum pressure drop. Actual pressure drop will be gas and flow dependent. Consult Applications Engineering for details.

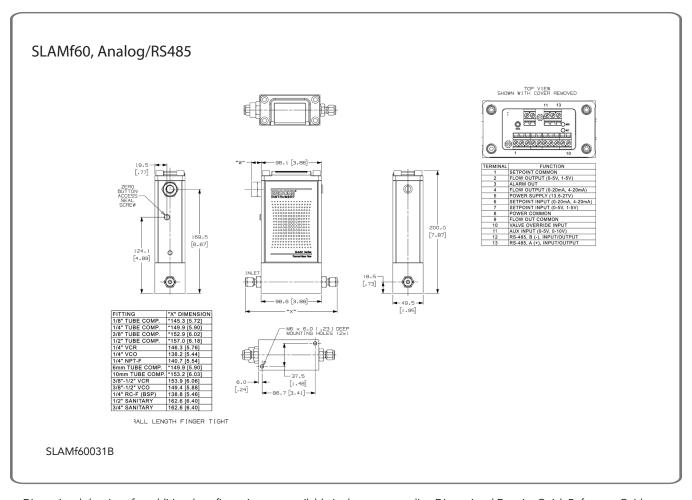
| Code Description         | Code Option | Option Description                                 |
|--------------------------|-------------|--|
| Biotoph Outions Bookson  | S           | Performance Package A                              |
| Biotech Options Packages | T           | Premium Package <sup>B</sup>                       |
|                          | U           | Performance Package with CO₂ Calibration C         |
|                          | V           | Premium Package with CO <sub>2</sub> Calibration C |

A Performance Package must be ordered for basic Biotech model features;

B Premium Package includes Performance Package features.

C Not available on SLAMf53 or SLAMf63

Learn More About the SLAMf Series *Biotech* 



Dimensional drawings for additional configurations are available in the corresponding Dimensional DrawingQuick Reference Guide or the Installation & Operation Manual

Access our library of CAD Drawings

# Certifications

| Mark            | Agency              | Certification   | Applicable Standard  | Details  |
|-----------------|---------------------|---|--|--|
| c <b>FU</b> °us | UL<br>(Recogonized) | Class I, Div 2, Group A, B, C, D<br>Class I, Zone 2, IIC T4<br>Class II, Zone 22 IP66 | UL & CSA Standards   | E73889 Vol 3, Sec 4  |
| c UL us         | UL (Listed)         | Class I, Div 2, Group A, B, C, D<br>Class I, Zone 2, IIC T4<br>Class II, Zone 22 IP66 | UL & CSA Standards   | E73889 Vol 1, Sec 25   |
| ⟨£x⟩            | ATEX                | II 3 G Ex nA IIC T4 Gc<br>II 3 D Ex tc IIIC T 85 °C Dc                                | EN 60079-0 : 2012 +<br>A11 : 2013<br>EN 60079-15 : 2010<br>EN 60079-31 : 2014                | KEMA 04ATEX1290 X  |
|                 | IECEx               | Ex nA IIC T4 Gc<br>Ex tc IIIC T 85 °C Dc<br>IP66                                      | IEC 60079-0 : 2011 +<br>Corr. 2012 + Cor. 2013<br>IEC 60079-15 : 2010<br>IEC 60079-31 : 2013 | IEC KEM 07.0043X   |
| <b>E</b> s      | KOSHA               | Ex nA IIC T4 Ex tD A22 IP66 T85°C   |  | 15-AV4BO-0638<br>15-AV4BO-0639<br>16-AV4BO-0328X<br>16-AV4BO-0327X |
| CE              | CE                  | EMC Directive 2014/30/EU<br>Directive 2011/65/EU                                      | EN:61326-1:2013  | EMC<br>RoHS  |

#### Note:

- 1). Not all certifications are available for all SLAMF specifications and configurations.
  2). EtherNET/IP & PROFINET configurations are available with IP-66 rating ONLY. No other UL, ATEX, IECEx or KOSHA ratings are available (CE is available with EtherNet/IP & PROFINET) Please contact Customer Service for details.

| Cod  | e Description                   | Code Option     | Option Description <sup>1</sup>  |
|------|---------------------------------|-----------------|--|
| l.   | Base Model Numbers              | SLA             |  |
| II.  | Package / Finish Specifications | MF              | Standard Elastomer Series  |
| III. | Function                        | 5               | Mass Flow Controller   |
| 111. | Tunction                        | 6               | Mass Flow Meter  |
| IV.  | Body Size                       | 0               | 3 ccm - 50 lpm N <sub>2</sub> Equivalent   |
|      | 300, 5.20                       | 1               | 20 - 100 lpm N, Equivalent   |
|      |                                 | 3               | 100 - 2500 lpm N, Equivalent   |
|      |                                 | 4               | 300 - 36000 lpm N <sub>2</sub> Equivalent  |
| V.   | Digital I/O Communication       | Α               | None (select applicable analog I/O)  |
|      |                                 | D               | DeviceNet I/O (with 5-pin micro connector)   |
|      |                                 | E               | EtherCAT   |
|      |                                 | J               | DeviceNet I/O (with PG11 cable gland)  |
|      |                                 | K               | DeviceNet I/O (with M20x1.5 conduit)   |
|      |                                 | L               | DeviceNet I/O (with 1/2" NPT (F) conduit)  |
|      |                                 | P<br>R          | Profibus (5-pin female M12, M20x1.5 conduit) Profibus (5-pin female M12, PG11 cable gland) |
|      |                                 | T               | Profibus (5-pin female M12, 7/2" NPT (F) conduit)  |
|      |                                 | S               | RS485 (select applicable analog I/O)   |
|      |                                 | 7               | EtherNET/IP (5-pin M8 Male Nano; 2X M12 Female D coded Connector)                          |
|      |                                 | 8               | PROFINET (5-pin M8 Male Nano; 2X M12 Female D coded Connector)                             |
| VI.  | Mechanical Connection           | 1A              | Without adapters, 9/16" - 18 UNF   |
|      | (Body size 0 & 1 only)          | 1B              | 1/4" tube compression  |
|      |                                 | 1C              | 1/8" tube compression  |
|      |                                 | 1D              | 3/8" tube compression  |
|      |                                 | 1E              | 1/4"VCR  |
|      |                                 | 1F              | 1/4"VCO  |
|      |                                 | 1G              | 1/4" NPT   |
|      |                                 | 1H<br>1J        | 6mm tube compression 10mm tube compression   |
|      |                                 | 15<br>1L        | 3/8"-1/2"VCR   |
|      |                                 | 1M              | 3/8"-1/2"VCO   |
|      |                                 | 1P              | 1/2" tube compression  |
|      |                                 | 1T              | 1/4" RC (BSP)  |
|      |                                 | 1Y              | 3mm tube compression   |
|      |                                 | B1              | 1/4" tube compression w/Filter   |
|      |                                 | C1              | 1/8" tube compression w/Filter   |
|      |                                 | D1              | 3/8" tube compression w/Filter   |
|      |                                 | E1              | 1/4"VCR w/Filter   |
|      |                                 | F1              | 1/4"VCO w/Filter   |
|      |                                 | G1<br>H1        | 1/4" NPT w/Filter 6mm tube compression w/Filter  |
|      |                                 | J1              | 10mm tube compression w/Filter   |
|      |                                 | L1              | 3/8"-1/2"VCR w/Filter  |
|      |                                 | M1              | 3/8"-1/2"VCO w/Filter  |
|      |                                 | P1              | 1/2" tube compression w/Filter   |
|      |                                 | T1              | 1/4" RC (BSP) w/Filter   |
|      |                                 | Y1 <sup>2</sup> | 3mm tube compression w/Filter  |
|      |                                 | 5A <sup>2</sup> | 9/16-18 X 1/2" Sanitary  |
|      |                                 | 5B              | 9/16 -48 X 3/4" Sanitary   |
| VI.  | Mechanical Connection           | 2A              | Without adapters, 9/16" - 18 UNF   |
|      | (Body size 3 unless noted       | 2B              | 1-1/16"-12 SAE/MS  |
|      | Size 4 only. Size 4 noted)      | 2C              | 3/8" tube compression  |
|      |                                 | 2D              | 1/2" tube compression  |
|      |                                 | 2E              | 3/4" tube compression  |
|      |                                 | 2F              | 1" tube compression  |
|      |                                 | 2G              | 1/2" NPT (F)   |
|      |                                 | 2H              | 1"NPT (F)  |
|      |                                 | 2J              | 1-1/2" NPT (F) (Size 3 & 4)  |
|      |                                 | 2K<br>2L        | 1/2"VCO<br>3/4"VCO   |
|      |                                 | 2L<br>2M        | 1/2"VCR  |
|      |                                 | 2N              | 1/2 "RC (BSP)  |
|      |                                 | 2P              | 172 RC (BSP)   |
|      |                                 | 2R              | 1-5/16"-12 SAE/MS  |
|      |                                 | 2S              | 1"VCO  |
|      |                                 | 2T              | 3/4"VCR  |
|      |                                 |                 |  |
|      |                                 | 2U              | 1"VCR  |
|      |                                 |                 |  |

| Code Description <sup>1</sup>     | Code Option | Option Description¹   |
|-----------------------------------|-------------|---|
| Machanical Commention ( )         | 2.4         | DIN DN45 DN40 Flance  |
| VI. Mechanical Connection (cont.) |             | DIN DN15 PN40 Flange  |
| (Body size 3 unless noted         | 3B          | DIN DN25 PN40 Flange  |
| Size 4 only. Size 4 noted)        | 3C          | DIN DN40 PN40 Flange  |
|                                   | 3D          | DIN DN15 PN40 Flange  |
|                                   | 3E          | ANSI 1/2" 150# RF Flange  |
|                                   | 3F          | ANSI 1/2" 300# RF Flange  |
|                                   | 3G          | ANSI 1" 150# RF Flange  |
|                                   | 3H<br>3J    | ANSI 1"300# RF Flange ANSI 1-1/2" 150# RF Flange (Size 3 & 4)               |
|                                   | 3K          | ANSI 1-1/2" 300# RF Flange  |
|                                   | 3L          | ANSI 2" 150# RF Flange (Size 4 only)  |
|                                   | 3N          | ANSI 3" 150# RF Flange (Size 4 only)  |
|                                   | 3P          | ANSI 3-1/2" 300# RF Flange (Size 4 only)                                    |
|                                   | 3Q          | ANSI 3" 600# RF Flange (Size 4 only)  |
|                                   | 3R          | DIN DN80 PN40 Flange (Size 4 only)  |
|                                   | 35          | DIN DN80 PN64 Flange (Size 4 only)  |
|                                   | 3T          | DIN DN80 PN100 Flange (Size 4 only)   |
|                                   | 4A          | ANSI 4" 150# RF Flange (Size 4 only)  |
|                                   | 4B          | ANSI 4" 300# RF Flange (Size 4 only)  |
|                                   | 4C          | ANSI 4" 600# RF Flange (Size 4 only)  |
|                                   | 4D          | DIN DN100 PN16 Flange (Size 4 only)   |
|                                   | 4E          | DIN DN100 PN40 Flange (Size 4 only)   |
|                                   | 4F          | DIN DN100 PN64 Flange (Size 4 only)   |
|                                   | 5C 2        | 1 1/16-12 X 1/2" Sanitary   |
|                                   | 5D2         | 1 1/16-12 X 3/4" Sanitary   |
|                                   | 5E 2        | 1 1/16-12 X 1" Sanitary   |
|                                   | 6A          | ANSI 6" 150# RF Flange (Size 4 only)  |
|                                   | 6B          | ANSI 6" 300# RF Flange (Size 4 only)  |
|                                   | 6C          | ANSI 6" 600# RF Flange (Size 4 only)  |
|                                   | 6D          | DIN DN150 PN16 Flange (Size 4 only)   |
|                                   | 6E          | DIN DN150 PN40 Flange (Size 4 only)   |
|                                   | 6F          | DIN DN150 PN64 Flange (Size 4 only)   |
|                                   | 8A          | ANSI 8" 150# RF Flange (Size 4 only)  |
|                                   | 8B          | ANSI 8" 300# RF Flange (Size 4 only)  |
|                                   | 8C          | DIN DN200 PN10 Flange (Size 4 only)   |
|                                   | 8D          | DIN DN200 PN16 Flange (Size 4 only)   |
|                                   | 8E          | DIN DN200 PN25 Flange (Size 4 only)   |
|                                   | 8F          | DIN DN200 PN64 Flange (Size 4 only)   |
| VII. O-ring Material              | Α           | Viton   |
|                                   | В           | Buna  |
|                                   | C           | PTFE  |
|                                   | D           | Kalrez  |
|                                   | Е           | EPDM (Not available in Size 4)  |
|                                   | J           | FDA/USP Class VI - Viton (Not available in Size 4)                          |
|                                   | L           | FDA/USP Class VI - EPDM (Not available in Size 4)                           |
| VIII. Valve Seat                  | Α           | None (Sensor only)  |
|                                   | В           | Viton (for body size 3, diaphragm material = PTFE)                          |
|                                   | C           | Buna (for body size 3, diaphragm material = PTFE)                           |
|                                   | D           | Kalrez (for body size 3, diaphragm material = PTFE)                         |
|                                   | E           | EPDM (for body size 3, diaphragm material = PTFE) (Not available in Size 4) |
|                                   | F           | PTFE  |

| None   Sensor only   | Code  | Description <sup>1</sup> | <b>Code Option</b> | Option D           | escription¹ |                          |  |  |  |  |
|--|-------|--------------------------|--------------------|--------------------|-------------|--------------------------|--|--|--|--|
| 1  | IX.   | Valve Type               | 0                  | None (Sensor only) |             |                          |  |  |  |  |
| 2   Normally closed (Pressure diff. >30 psig (2 barl)  | 174.  |                          |                    |                    |             |                          |  |  |  |  |
| Normally closed (Pressure diff - 30 psig (2 bar))   A  |       |                          |                    |                    |             | e diff >30 nsig (2 har)) |  |  |  |  |
| A  |       |                          |                    |                    |             |                          |  |  |  |  |
| X.   Analog I/O   Communications   Communications only   |       |                          |                    |                    |             |                          |  |  |  |  |
| X.   Analog   / O   Communications   |       |                          |                    |                    |             |                          |  |  |  |  |
| Communications   | V     | A I 1/O                  |                    |                    |             |                          |  |  |  |  |
| F  | х.    | 3                        |                    |                    |             |                          |  |  |  |  |
| G  |       | Communications           |                    |                    |             |                          |  |  |  |  |
| H  |       |                          |                    |                    |             |                          |  |  |  |  |
| 1  |       |                          |                    |                    |             |                          |  |  |  |  |
| J  |       |                          |                    |                    |             |                          |  |  |  |  |
| K  |       |                          |                    |                    |             |                          |  |  |  |  |
| N  |       |                          |                    |                    |             |                          |  |  |  |  |
| O  |       |                          |                    |                    |             |                          |  |  |  |  |
| P  |       |                          |                    |                    |             |                          |  |  |  |  |
| Q  |       |                          |                    |                    |             |                          |  |  |  |  |
| X.   Analog I/O   R   1-5 Volt   1-5 Volt   PG11 Cable Gland   |       |                          |                    |                    |             |                          |  |  |  |  |
| Communications (cont.)   S   |       |                          |                    |                    |             |                          |  |  |  |  |
| T  | X.    | _                        |                    |                    |             |                          |  |  |  |  |
| U  |       | Communications (cont.)   |                    |                    |             |                          |  |  |  |  |
| V  |       |                          |                    |                    |             | • •                      |  |  |  |  |
| W  |       |                          |                    |                    |             | • •                      |  |  |  |  |
| X  |       |                          |                    |                    |             |                          |  |  |  |  |
| Y  |       |                          |                    |                    |             |                          |  |  |  |  |
| Z  |       |                          |                    |                    |             |                          |  |  |  |  |
| 5  |       |                          |                    |                    |             |                          |  |  |  |  |
| 6  |       |                          |                    |                    |             |                          |  |  |  |  |
| 7  |       |                          |                    |                    |             |                          |  |  |  |  |
| Safe Area   Standard response   Safe Area   Sign Zone 2 UL Listed   Div. 2 / Zone 2 UL Recognized   Zone 2   ECEx   Solution   Sol |       |                          |                    |                    |             | • •                      |  |  |  |  |
| XII. Power Supply Inputs  1 ±15 Vdc 2 24 Vdc  XIII. Output Enhancements  A Standard response  XIII. Certification  1 Safe Area 2 For Zone 2 Atex 3 Div. 2 / Zone 2 UL Listed 4 Div. 2 / Zone 2 UL Recognized 5 Zone 2 IECEx  |       |                          |                    |                    |             | ` '                      |  |  |  |  |
| XII. Output Enhancements  A Standard response  XIII. Certification  1 Safe Area 2 For Zone 2 Atex 3 Div. 2 / Zone 2 UL Listed 4 Div. 2 / Zone 2 UL Recognized 5 Zone 2 IECEx   |       |                          | 8                  | 0-20 mA            | 0-5 Volt    | 1/2" NPT (F) Conduit     |  |  |  |  |
| XII. Output Enhancements  A Standard response  1 Safe Area 2 For Zone 2 Atex 3 Div. 2 / Zone 2 UL Listed 4 Div. 2 / Zone 2 UL Recognized 5 Zone 2 IECEx  | XI.   | Power Supply Inputs      | 1                  | ±15 Vdc            |             |                          |  |  |  |  |
| XIII. Certification       1       Safe Area         2       For Zone 2 Atex         3       Div. 2 / Zone 2 UL Listed         4       Div. 2 / Zone 2 UL Recognized         5       Zone 2 IECEx   |       |                          | 2                  | 24 Vdc             |             |                          |  |  |  |  |
| XIII. Certification       1       Safe Area         2       For Zone 2 Atex         3       Div. 2 / Zone 2 UL Listed         4       Div. 2 / Zone 2 UL Recognized         5       Zone 2 IECEx   | ΧII   | Output Enhancements      | Δ                  | Standard ro        | cnonca      |                          |  |  |  |  |
| For Zone 2 Atex Div. 2 / Zone 2 UL Listed Div. 2 / Zone 2 UL Recognized Zone 2 IECEx   |       | <u> </u>                 |                    |                    | 3porise     |                          |  |  |  |  |
| <ul> <li>Div. 2 / Zone 2 UL Listed</li> <li>Div. 2 / Zone 2 UL Recognized</li> <li>Zone 2 IECEx</li> </ul>   | XIII. | Certification            |                    |                    |             |                          |  |  |  |  |
| 4 Div. 2 / Zone 2 UL Recognized 5 Zone 2 IECEx   |       |                          |                    |                    |             |                          |  |  |  |  |
| 5 Zone 2 IECEx   |       |                          |                    |                    |             |                          |  |  |  |  |
|  |       |                          |                    |                    |             |                          |  |  |  |  |
| 6 KOSHA  |       |                          |                    |                    |             |                          |  |  |  |  |
|  |       |                          | 6                  | KOSHA              |             |                          |  |  |  |  |

#### Sample Standard Model Code

| I   | II | III | IV | V | VI | VII | VIII | IX | X | XI | XII | XIII |
|-----|----|-----|----|---|----|-----|------|----|---|----|-----|------|
| SLA | MF | 4   | 0  | S | 1A | Α   | В    | 1  | Е | 1  | Α   | 1    |

Request a Quote

<sup>1</sup> See Page 5 for *Biotech* Model Code Options 2 Sanitary Fittings Model Code 5A, 5B, 5C, 5D and 5E are limited to 500 PSI Maximum Pressure

## Service and Support

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ISO 9001 QUALITY SYSTEM



DS-TMF-SLAMf Series-RevB-MFC-eng/2019-11

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