

Coriolis Mass Flow

Low Flow Coriolis Mass Flow Measurement and Control

Overview

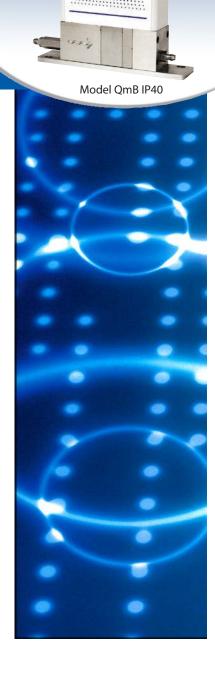
Brooks Instrument's Quantim* Series is the smallest, lowest flow Coriolis meter and controller available on the market. With a footprint the size of a handheld organizer, you can fit this instrument into any tight space. The heart of the device is a patented Coriolissensor design which measures low flows independent of the fluid type or process variables. With a range of 0.001 to more than 27 kg/hr, you can measure mass or volume flow and density or temperature all in one compact package. Quantim offers unsurpassed accuracy and unmatched zero stability in demanding low flow applications.

Most critical processes require control as well as measurement, and Quantim offers an optional integrally mounted, in-line control valve. No remote electronics are required as all the transmitting and control electronics are contained within the product housing. A remote valve configuration is also available.

Available with a variety of options and global approvals the Brooks Quantim Coriolis mass flow meters and controllers provide unsurpassed performance, solving specific challenges in demanding low-flow applications.

Product Description

The Quantim family of Coriolis mass flow meters and flow controllers uses a proven mass flow measurement technology to provide direct mass flow measurement and control of liquids and gases that has been employed in a wide variety of markets and applications for more than 15 years. Brooks Quantim products are the smallest and lowest flow Coriolis mass flow meters and controllers available on the market. Coriolis mass flow devices have the option of using an integrally mounted or remote control valve in a miniaturized configuration. They can simultaneously measure mass or volumetric flow and fluid density or temperature.



BROOKS



Product Description

Precision for Even the Most Delicate or Lowest-Flow Processes

Quantim's Coriolistechnologyallows for precise, direct mass measurements even for very low flow processes. This technology enables for measurement accuracies within 0.2% of the rate for stainless steel construction and 0.5% of the rate for Alloy C-22 construction. Quantim is the lowest coriolis flow controller available. The configuration with the lowest flow capability allows for measurement down to 0.001 kg/hr, which is perfect for extremely sensitive processes and costly components in any setting.

Process Flexibility

The Coriolis Effect is the deflection of moving objects with respect to a reference point, utilizing this effect allows measurement of flow while negating the need for calibration to a specific fluid or process conditions. The Coriolis technology gives Quantimits' industry-leading accuracy, and allows the direct measurement of mass flow. This allows Quantim to transition between process fluids without the need for recalibration, assuming the fluid change doesn't fall out of specification for the valve assembly.

Material Selection for Any Application

Quantim has material options to allow the best possible match for your needs. Quantim offers both stainless steel and Hastelloy as materials for sensor construction. This accommodates for processes with more corrosive fluids, and reduces maintenance due to corrosion of the mass flow meter/controller. Even more variety can be found in seal choices. Customers have the choice of using Viton* fluoroelastomer, Buna, Kalrez*, EPDM, and Nickel as their seals.

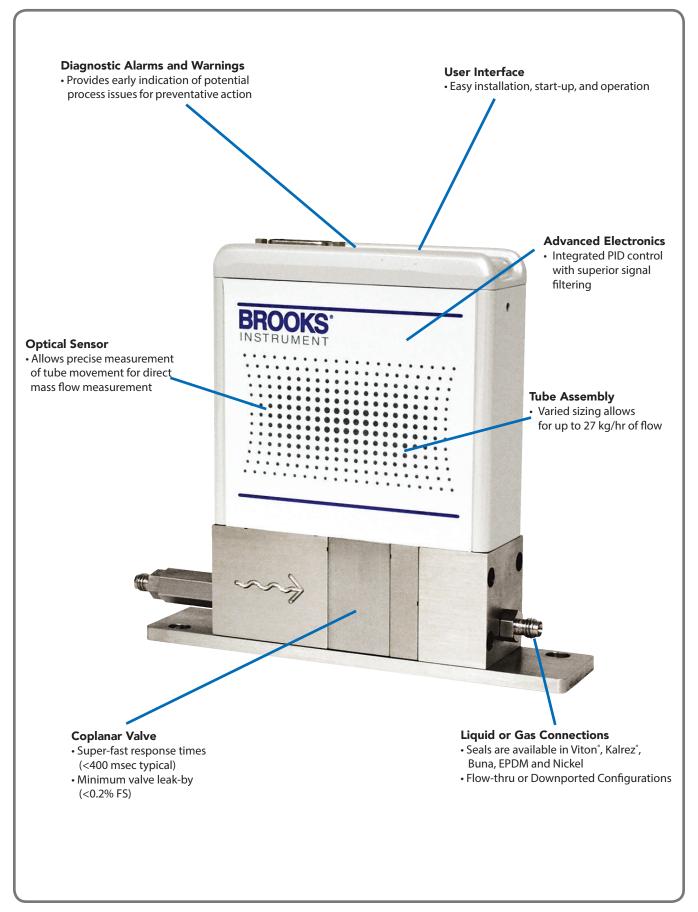
Enclosures to Meet Any Need

Different enclosure types enable equipment to be installed in any environment from an indoor non-hazardous area to an outdoor explosion risk area. Quantim is available in four different enclosure types. The IP40 is a basic enclosure, desired for most enclosed environments. IP66 is weather/waterproof, as well as Class 1, Division 2, Zone 2 certified for hazardous locations. The IP66XP is Division 1, Zone 1 certified for explosive environments. No matter the environment, Quantim can be tailored to fit your needs.

Features and Benefits

Features	Benefits
Integrated sensor, valve and PID control all in one small package	Simplifies purchase, installation, and start up by having everything available from one supplier in a single compact unit
Low mass tube drive and optical sensing	Enables accuracy at extreme low flow
Multivariable outputs and true mass measurement	Improves and simplifies process monitoring and diagnostics, further reducing cost of ownership
Diagnostic alarms and warnings	Provides early indication of potential process issues so preventative actions can be taken
Industry leading mass flow measurement precision	Process chemistry and/or process conditions can be altered without the need to change or recalibrate the measurement system, providing the user with maximum flexibility
No internal moving parts	Minimizes maintenance requirements and overall cost of ownership
Small physical size	Easily integrated into most intricate process systems
Gas and liquid measurement and control capability in one package	The ultimate in process flexibilty
Variety of options, enclosure types and area classifications available	The right product for your application

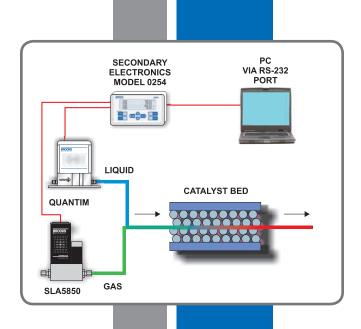
Features and Benefits



Product Applications

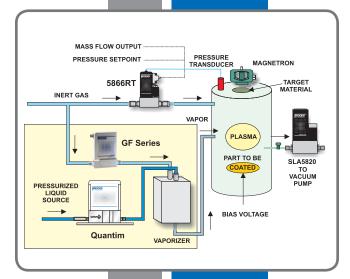
Catalyst Research

The Quantim coriolis mass flow controllers have been selected by many companies participating in catalyst research due to the precise measurement requirements for accurately calculated conversion rate and selectivity, which allows for successful scaling up of processes. Quantim is preferred due to its exceptional precision, wide dynamic range, and super stability. The coriolis technology within Quantim makes them extremely well suited for critical measurements where the composition or thermal properties of feeds vary. It is also available for extremely high pressure service, with appropriate area classifications, and wetted materials.



Vacuum Process

Brooksoffers many exceptionally performing products for CVD, ALD, etch, diffusion, and other vacuum operations. The Quantim coriolis mass flow controller provides precision, accuracy, and repeatability for liquid precursor applications.

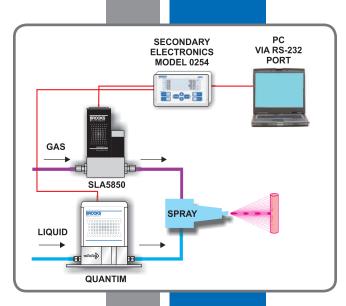


Precision Coating

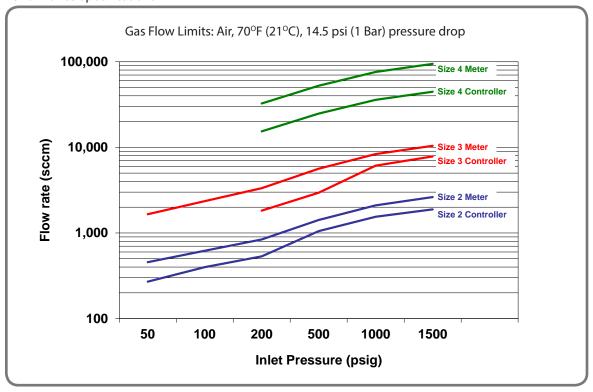
Many coating processes use liquids that are sprayed onto substrates. The liquid delivery rate to the spray nozzles controls the film thickness on the substrate, while gas flow determines droplet size and spray pattern.

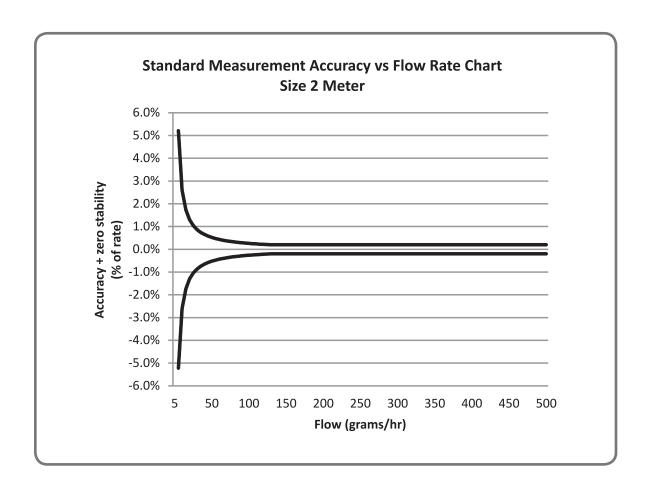
The Quantim mass flow controller is perfect for controlling the liquid flow rate to the spray nozzle. In addition, the instantaneous density output available from the Quantim Series can be employed diagnostically to detect the presence of gas bubbles in the liquid stream.

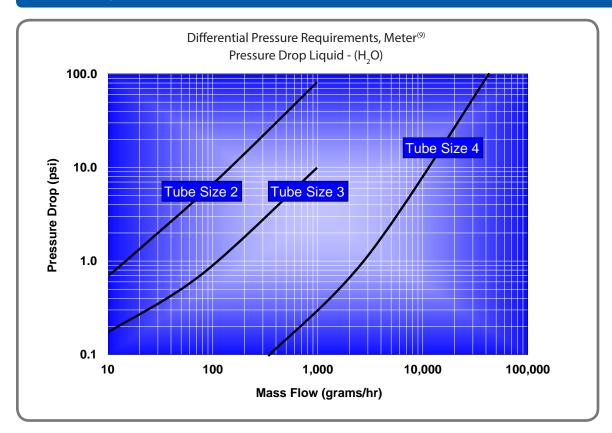
The Brooks Model 0254 secondary electronics may be used to provide power, local display, and set point for both flow devices. The liquid density measurement, used for quality control, is also displayed. A totalizer function may be used to track liquid inventory to ensure that the process supply does not run low.

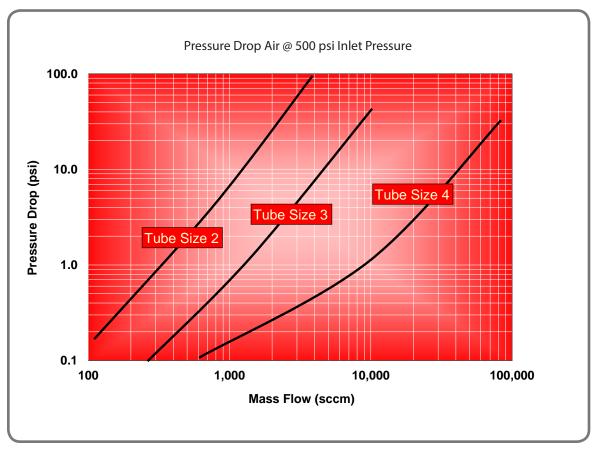


Performance Specifications









Performance

	C	MBC (Controller)		QMBM (Meter)						
Tube Size:	2	3	4	2	3	4				
Nominal Flow Range:	0.45	0.70				40.50				
Liquid (kg/hr) ⁽⁵⁾ :	0.15	0.78	7.97	0.19	1.00	13.50				
Gas (kg/hr):	0.076	0.214	1.796	0.103	0.405	3.840				
Gas (sccm) ⁽²⁾ :	1051 0.001	2955 0.010	24787 0.100	0.001	5595 0.010	53116 0.100				
Minimum Measurable Flow Liquid (kg/hr)	0.001	0.010	0.100	0.001	0.010	0.100				
Zero Stability:		QMBC (Controller)		QMBM (I	· · · · · · · · · · · · · · · · · · ·					
Stainless Steel Sensor (kg/hr):	0.00026	0.0020	0.0120	0.00026	0.0020	0.0120				
Alloy C-22 Sensor (kg/hr):	0.0004	0.0030	0.0240	0.0004	0.0030	0.0240				
Repeatability & Reproducibility:	±0.05	$\pm 0.05\%$ or $\pm [0.5$ x (zero stability/flowrate) x 100]% of rate whichever is greater								
Response Time (Settling Time):										
2% F.S. of final value,		ainless Steel: <2 se			<0.5 seconds					
(per SEMI Guideline E17-91)		Alloy C-22: <12 sec	conds		<0.5 seconds					
Flow Accuracy (Standard Flow):	Standar	d Flow Accuracy o	r [(zero stability/flov	v rate) x 100]% of	rate, whichever is	greater				
Stainless Steel Sensor:		•	Liquid: 0.2% G		·					
Hastelloy Sensor:			Liquid: 0.5% G	as: 0.5% of rate						
N. 11										
Ratings Operating Temperature Range:			0 to 60)°C						
Temperature Accuracy:			± 0.5°	C						
Differential Pressure Range:			Liquid: 10 to							
			Gas: 10 to	150 psi						
Density Range:			0 to 0.3 and 0.5	to 2.0 g/cc						
Density Accuracy:			± 0.005	a/cc						
				<u>J </u>						
Maximum Operating Pressure: Standard:			500 p	nci						
Optional:			<u> </u>							
Optional:		1500 psi 4500 psi								
•										
Leak Integrity (external):		Elastomer: Outboard 1 x 10 ⁻⁹ atm. cc/sec., helium (max) Metal Seal: 1 x 10 ⁻¹⁰ atm. cc/sec., helium (max)								
				ee, see,						
Mechanical										
Materials of Construction										
Process Wetted:		316L, 316L	VAR, High alloy ferr		17-7PH					
Optional:			Alloy C-22 sens		50011					
Process Seals:			l: Viton°fluoroelasto Ietal Seal: stainless s		z or EPDM					
Housing:			10: polyurethane pai							
		IPE	66: polyurethane pai IP66XP: alum							
Inlet Eilten		Tubo size 2 zamb	ller: 1 micron or 10 n		ocomercial - d					
Inlet Filter:			3 or 4: 10, 20, 30 & 40							
Weight:			Housing IP40: 1.6 k	g or 3.5 lbs.						
5			Housing IP66: 1.9 k							
			Housing IP66XP: 24							
Moisture Content:	Purged to exh	aust dew noint less	s than -40°C (-40°F)	nrior to shinment	to remove calibra	tion liquid				
			ination. Then vacuu							
Process Fitting Options:	1/1	6", 1/8", 1/4" or 6m	m tube compressior	, VCR, VCO or NP	T(F), 3.2 mm UPG.					
	.,,		ort ANSI/ISA 76.00.0							
Electrical Connections:	IP40: 15 pin D-Type connector (See Figure 3).									
Licercal Connections.			Inpluggable Termin							
	IP6		ng access to IP40 de							
Dimensions:			(See Figures 1 th	•						
			(See Figures 1 ti	Jugil / /						
Diagnostics Status Lights:			Status and Al	arm LEDs						
Diagnostics Status Lights: Alarms:		Mass Flow. D	Status and Al Pensity, Volumetric F		, Slug Flow,					

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4-20 mA and 0-5 Vdc active output represents mass flow or volume flow ⁽³⁾
And simultaneously available 4-20 mA or 0-5 Vdc active ouput represents on-line density or temperature information
Alarm output, max. voltage 30 Vdc, max. current 100 mA
Command (setpoint) that drives the control valve, either 4-20 mA or 0-5 Vdc input signals
Valve Override Function:
Left floating/unconnected - instrument controls flow at setpoint
Connected to signal at or above 5.0 volts - valve is forced open
Connected to signal at or below 0.0 volts - valve is forced closed
Voltage: +14 to 27 Vdc(12)
Controller: 300 mA to 400 mA
Meter: 100 mA to 150 mA
Controller: 715 @ 14 Vdc
Meter: 470 mA @ 14 Vdc
Controller: 10.0 W
Meter: 6.6 W

Additional Functions and Outputs

Damping:	Factory set time constant from 0 to 10 seconds				
LED's:	'STAT' solid green: system operative				
	'AL' solid red: system fault				
Pushbutton:	'ZERO' setting pushbutton				

Certifications, Approvals an	d Compliance	•
IP40 Series:	US and Canada	UL Recognized E73889, Vol 3, Section 3. Non Incendive, Class I Division 2 Groups A, B, C and D; T4
		per UL 1604, UL 508, and CSA 22.2 No. 213 1987; C-22.2 No. 14-M91 Ex nC IIC T4 per CSA E79-15
	Europe	EX TIC TIC 14 per CSA E79-13
		KEMA 04ATEX1241 X II3G Ex nA IIT4 per EN 60070-15: 2003
IP66 Series:	US and Canada	UL Recognized E73889, Vol 1, Section 26 (conduit entry)
		UL E73889, Vol. 3, Section 3 (cable gland entry)
		Non Incendive, Class I Division 2 Groups A, B, C and D; Dust Ignition-Proof, Class II, Division 2, Groups F and G;
		Suitable for Class III, Division 2, T4 per UL 1604, UL 508,
		and CSA 22.2 No. 213 1987; C-22.2 No. 14-M91
		Ex nC IIC T4 per CSA E79-15 Class 1, Zone 2, AEx nC IIC T4 per ANSI/UL 60079-15
	Europe	Class 1, Zone 2, AEX TIC IIC 14 per ANSI/OL 00079-13
		ATEX 4 IECEX
		II 3 G Ex nA II T4 and II 3D T 135°C
		per EN 60079-0: 2006, EN 60079-15: 2005, EN 61241-0: 2006, EN 61241-1: 2004,
		IEC 60079-0: 2004, IEC 60079-15: 2005, IEC 61241-0: 2004, IEC 61241-1: 2004
	US and Canada	
IP66XP Series:		UL Recognized E73889, Vol 1, Section 21.
		UL E73889, Vol. 3, Section 3 (cable gland entry)
		Explosion-Proof, Class I Division 1 Groups C and D; Dust Ignition-Proof, Class I, Division 1, Groups E, F and G;
		Suitable for Class III, Division 1, T4 per ANSI/UL 1203 and
		CSA 22.2 No. 30
		Class 1 Zone 1, ex d IIB per CSA E600 79-0, CSA E60079-1
	_	Class 1 Zone 1, AEx d IIB per UL 60079-0, UL 60079-1
	Europe	II 2 G Ex d IIB T6 and II 2 D T 85°C per EN 60079-0: 2006, EN 60079-1: 2007, EN 61241-0: 2006,
		EN 61241-1: 2004
Environmental Compliance		EMC Directive 2014/30/EU per EN 61326-1:2013 RoHS Directive2011/65/EU Optional)
Pressure Effects Compliance		Pressure Equipment Directive 2014/68/EU "Sound Engineering Practice"

Notes

- (1) The nominal flow rate is the flow rate at which water at reference conditions causes approximately 1 bar of pressure drop or the laminar to turbulent transition flow whichever is lower. Maximum flow rate is twice nominal flow rate or the laminar to turbulent transition flow whichever is lower.
- ⁽²⁾ Standard volumetric conditions are 14.696 psia and 70°F.
- (3) Actual volumetric flow is a function of the mass flow and the density measurements; therefore the accuracy of actual volumetric flow is a function of the mass flow and density accuracy.
- (4) Accuracy includes combined repeatability, linearity, and hysteresis. Specifications are based on reference test conditions of water/nitrogen at 68 to 77°F (20 to 25°C) and 15 to 30 psig (1 to 2 bar).
- (5) Differential pressures are based on reference conditions of water and air at 68 to 77°F (20 to 25°C).
- (6) The density measurement at temperatures other than 21°C (70°F) has an additional error of approximately 0.0005 grams/cc per °C.
- (7) A temperature rise of up to 20°C (68°F) from internal heating can occur in an open environment where ambient temperature is 23°C (73°F). The device temperature is affected by the ambient and process temperature as well as warming when the device is powered. The device should be maintained in the specified temperature range at all times.

Product Dimensions - QmB IP40 - Downported

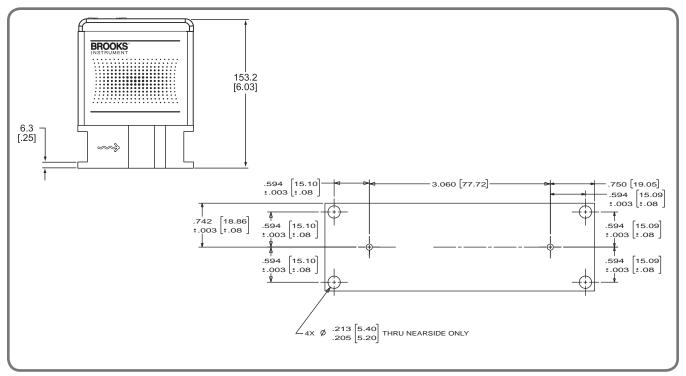


Figure 1 Dimensional Drawing QmB IP40 Downported

Quantim Patent Numbers as follow	rs:
ArgentinaAR026329B1,	AR021594B1
Australia	
Canada	2389433
China	ZL00817949.2, 171140
Federation of Russia	2272257, 2263284, 2277227
Germany	40004270.3
Hong Kong	HK1051720
India	199406
Indonesia	
Japan	1111950, 3904926

Malaysia	MY-128330-A
Mexico	
Singapore122	105, 123306, 88632, 81430
South Korea	678430
Switzerland	127118
UK	2092458
USD436876, 4843890, 49	96871, 5231884, 5295084,
5555190, 5687100, 5929344, 62	26195, 6476522, 6487507,
6505131, 6505135, 6512987, 65	13392, 6526839, 6748813,
6769301, 7	032462, 7111519, 7117751
Counterparts in other countries and other	er patents pending

Product Dimensions - QmBIP40 - Thru-Flow

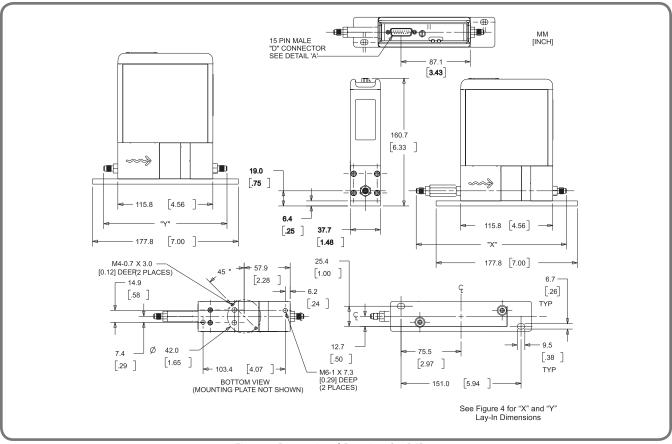


Figure 2 Dimensional Drawing QmB IP40

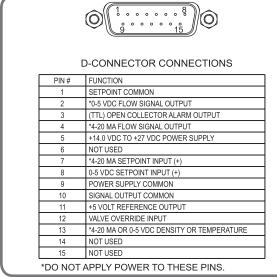


Figure 3 D-Connector Electrical Pin Connections

LAY-IN DIMENSIONS	INTLOIV	AL VALVE	REMOTE VALVE			
FITTING	"X" Dimension	"Y" Dimension	"X" Dimension	"Y" Dimension		
1/16" Tube Compression	184.1 [7.25]* 167.3 [6.59]**	151.9 [5.98]* 135.1 [5.32]**	340.1 [13.39] 323.3 [12.73]	307.9 [12.12] 291.1 [11.46]		
1/8" Tube Compression	192.7 [7.59]* 167.3 [6.59]**	160.5 [6.32]* 135.1 [5.32]**	348.7 [13.73] 323.3 [12.73]	316.5 [12.46] 291.1 [11.46]		
1/4" Tube Compression	197.3 [7.77]* 166.8 [6.57]**	165.1 [6.50]* 134.6 [5.30]**	353.6 [13.92] 323.1 [12.72]	321.4 [12.65] 290.9 [11.45]		
6 mm Tube Compression	197.6 [7.78]* 167.0 [6.78]**	165.4 [6.51]* 134.8 [5.31]**	353.9 [13.93] 323.2 [12.72]	321.7 [12.67] 291.0 [11.46]		
1/8" NPT (F)	179.9 [7.08]	147.7 [5.81]	335.9 [13.22]	303.7 [11.96]		
1/4" NPT (F)	189.3 [7.45]	157.1 [6.19]	345.3 [13.59]	313.1 [12.33]		
1/8" VCR	182.6 [7.19]	150.4 [5.92]	338.6 [13.33]	306.4 [12.06]		
1/4" VCR	200.9 [7.91]	168.7 [6.64]	356.2 [14.02]	324.0 [12.76]		
1/4" VCO	188.2 [7.41]	156.0 [6.14]	344.2 [13.55]	312.0 [12.28]		
3.2MM UPG	N/A	150.3 [5.92]	N/A	N/A		
ANSI/ISA 76.00.02	N/A	Not Ava	ailable			
* OVERALL LENGTH FINGER TIGHT * OVERALL LENGTH DIMENSION IS TO THE INTERNAL [INCH] TUBE LOCATING SHOULDER						

Figure 4 Lay-In Dimensions Integral and Remote Valves

Product Dimensions - QmB IP40 with Remote Valve & QmB IP66

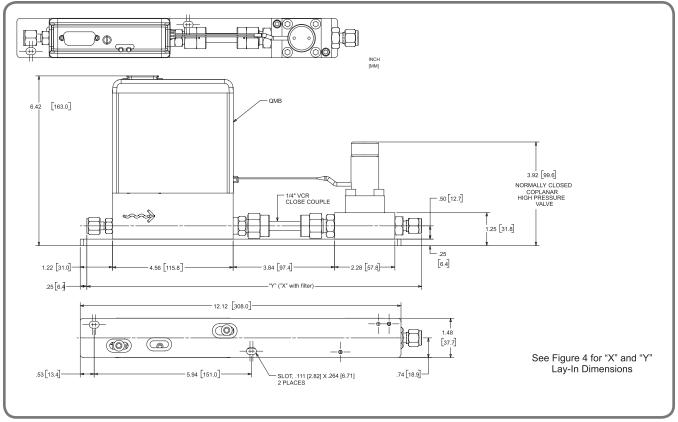


Figure 5 Dimensional Drawing QmB IP40 with Remote Valve

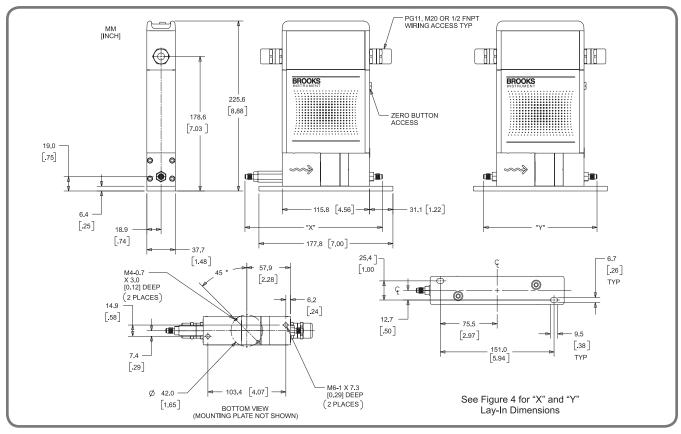


Figure 6 Dimensional Drawing QmB IP66

Product Dimensions - QmB IP66XP

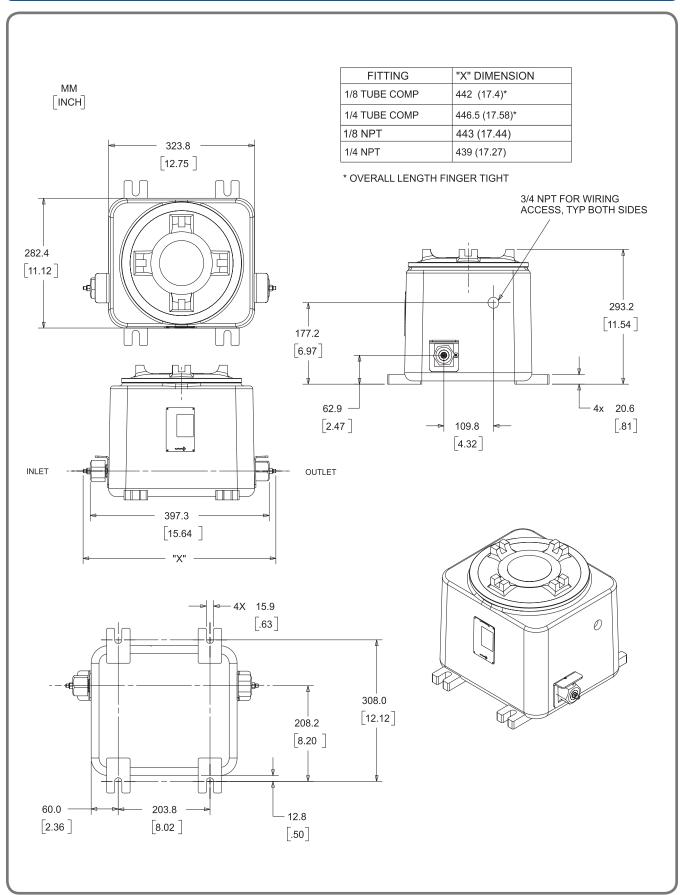


Figure 7 Dimensional Drawing QmB IP66XP

Model Code

Code [Description	Code Option	Option De						
I.	Base Model Code	QMBC QMBM	flow controller flow meter						
		QIVIDIVI							
II.	Tube Size		meter nominal flow liqud gas			controll liquid	er nominal flow		
		2	190 grams/hr		gas 2 sccm	150 grams/hi	gas 1051 sccm		
		3	1.00 kg/hr	5.59	5 slpm	780 grams/hr	2.96 slpm		
		4	13.5 kg/hr	53.1	2 slpm	7.97 kg/hr	24.79 slpm		
III.	Fluid Type	G	gas Note: select primary fluid type. User can switch from						
		L	liquid liquid to gas and vice-versa. Rezeroing is required.						
IV.	Pressure Transducer	1	no transdi	ıcer					
V.	Valve Type	А	no valve (oroduct typ	pe = flow	meter)			
		В	normally closed internal valve						
		С	remote normally closed high pressure						
VI.	Accuracy	2		0.2% of rate		uid & stainless st			
		3		.5% of rate		uid & stainless st s or Hastelloy	eel		
		4		.0% of rate		s or Hastelloy			
VII.	Enclosure	A	Type NEMA 1/ I		Area Clas	sification			
		В	NEMA 1/ I		Class 1 Di	iv 2 Zone 2			
		С	NEMA 4X/						
		D E	NEMA 4X/		Class 1 Di Div 1 Zon	v 2 Zone 2			
VIII.	Surface Finish	1	standard s	urface fini	sh (32 rA)	1			
IX.	Sensor Tube Material	A	stainless steel 316L						
		В	Alloy C-22 (tubes only)						
X.	Maximum Pressure Rating	1	35 bar or 5						
		2	100 bar or		4	a a mantarial Alle	(C 22 (m atar)		
			300 bar or 4500 psi tube material - Alloy C-22 (meter)						
XI.	Maximum Temperature Rating	A	65 Deg. C	(149 Deg F	•)				
XII.	Process Connections	1A	standard body connections 5/16"-24 UNF						
		1B 1C		compress compression					
		1D		compression					
		1G		compress	ion fitting	gs			
		1J 1K	1/8" NPT 1/4" NPT						
		1L	1/8"VCR						
		1M	1/4"VCR						
		1P	1/4"VCO	A NICL/IC A	76.00.00				
		1Y 2A	3.2mm UF	ANSI/ISA -	- 76.00.02				
					C	dani Outrot	DoUC Compliant		
XIII.	Electrical I/O - Communications	A	Primary O 0-5 Vdc	utput		ndary Output 20 mA	RoHS Compliant No		
		В	4-20 mA			20 mA	No		
		С	0-5 Vdc	2 4		5 Vdc	No		
		H X	0-5 Vdc	JmA	H <i>A</i> N/	ART/4-20mA	No Yes		
		Y	4-20 mA		N/		Yes		
VIV	Electrical Connection	1	15 pin D-type	Fncl	osure NF	MA 1/ IP40			
XIV.	Electrical Connection	3	PG11 cable gland			MA 4X/ IP66			
		4	1			NEMA 4X/ IP66			
		6 8	M20 FNPT conduit			MA 4X/ IP66 MA 4X/ IP66XP			
		O					0.16		
XV.	Seals	^	Sensor	Valve St		Fitting	Orifice Seal		
		A B	Viton Buna	Vitor Buna		Viton Buna	Stainless Steel Stainless Steel		
		C	Kalrez 4079	Kalrez 4		Kalrez 4079	Stainless Steel		
		D	Kalrez 6375	Kalrez 6		Kalrez 6375	Stainless Steel		
		E F	EPDM Nickel	EPDN Nicke		EPDM Viton	Stainless Steel Stainless Steel		
		G	Nickel	Nicke		Buna	Stainless Steel		
						(Madal Cad			

Model Code (Continued)

XV. Seals (continued)		Sensor	Valve Stem	Fitting	Orifice Seal				
	Н	Nickel	Nickel	Kalrez	Stainless Steel				
	J	Nickel	Nickel	EPDM	Stainless Steel				
	K	Nickel	Nickel	Nickel	Stainless Steel				
XVI. Valve Seat Material	1	none		(meter)					
	7	material 17-7P	H Stainless Steel	(controller)					
XVII. Special Processing	A	none							
	В	certified mater	certified material 2.2 EN 10204						
	С	certified mater	ial 3.1 EN 10204						
	D	cleaning for ox							
	E		ygen service + cert						
	F	cleaning for ox	ygen service + cert	ified material 3.1	EN 10204				
XVIII. Quality Certifications	1	none	none						
	2	calibration certificate traceble to NIST							
	3		asurement capabili	ty certificate (NV	LAP)				
	4	certificate of co							
	5		tificate traceble to I						
	6	calibration me	asurement capabili	ty certificate + co	ertificate of conformance				
XIX. Inline Filter	A		etal seal or downpo						
	В		tridge filter, 10 micr		led for QMBC2)				
	С		tridge filter, 20 micr						
	D		tridge filter, 30 micr						
	E		tridge filter, 40 micr						
	F	inline filter car	tridge filter, 1 micro	n (recommende	ed for QMBC2)				
XX. OEM Code	A	Brooks							
	N	no logo							

Sample Model Code	
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1	Ш	III	IV	٧	VI	VII	VIII	IX	Х	ΧI	XII	XIII	XIV	XV	XVI	XVII	XVIII	XIX	XX
QMBC	2	G	1	Α	2	Α	1	Α	1	Α	1A	Α	1	Α	1	Α	1	Α	Α

Brooks Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards. Visit www.BrooksInstrument.com to locate the service location nearest to you.

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

SEMINARS AND TRAINING

Brooks Instrument can provide seminars and dedicated training to engineers, end users, and maintenance persons. Please contact your nearest sales representative for more details.

 $Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice. \\TRADEMARKS$

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